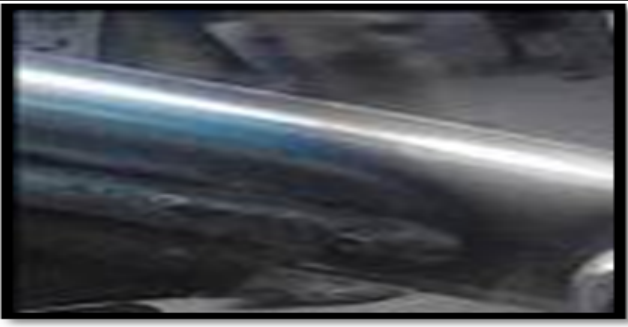


	Equipment :	Robotic Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Fabrication			Operation : Robotic								
Kaizen Theme: To eliminate the In house complaint regarding weld burn at main pipe & gusset H/P LH/RH weld over ru			Idea : Maintain process parameter at over run welding								
Problem / Present Status		Counter Measure		Benchmark :							
Weld Burn at main pipe & gusset H/P LH/RH weld over run		Process parameter changed as per sheet thickness at welding over run joint		Target :		0					
				Start :		20/10/2014		Finished :		21/10/2014	
				Note :							
				Team Members :							
				1. Amit singh		2. Ashish kumar					
				3. Nakul		4. Ashish shukla					
				5.		6.					
				Benefits							
				Q		INhouse rework and rejection reduced Rs 0.00					
											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why weld burn at main pipe & gusset H/P LH/RH weld over run. ?		Inhouse rework and rejection regarding weld over run not ok eliminated		What To Do : Check process parameter							
A1 : More heat generate at weld over run location.				How To Do : Process parameter audit							
W2 : Why More heat generate at weld over run location. ?				Frequency : Every shift							
A2 : Process parameter same as weld run & weld over run				Cost Incurred For Making Kaizen :							
W3 : Why Process parameter same as weld run & weld over run ?						Material Cost		Labour Cost		Total	
A3 : Process parameter not change as per sheet thickness at weld over run.						0.00		0.00		0.00	
W4 : Why Process parameter not change as per sheet thickness at weld over run. ?						Scope & Plan For Horizontal Deployment :					
A4 :						Equipmnet		Target		Status	
Root Cause											
Process parameter not change as per sheet thickness at weld over run.											
Date : 25/10/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											