

	Equipment :	Gauge	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2595
	Department :	Qa	Result :	N	P	Q	C	D	S	M	
	Cell :	Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								
Kaizen Theme: To eliminate inhouse customer complaint Brake lever bend			Idea : Provide RBL bkt position checking at forward gauging								
Problem / Present Status		Counter Measure			Benchmark :						
Brake lever bend		Brake lever checking pin added at forward gauge			Target :		0				
					Start :		08/11/2014		Finished : 09/11/2014		
					Note :						
					Team Members :						
					1. AShok		2. Udhampal				
					3. Harish		4. Avdhesh				
					5.		6.				
					Benefits						
					Q		Inhouse quality improved Rs 0.00				
											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Brake lever bkt bend ?		Inhouse customer complaint eliminated			What To Do : 100% inspection						
A1 : bkt bend skip from inspection					How To Do : Forward gauging						
W2 : Why bkt bend skip from inspection ?					Frequency : 100%						
A2 : Visual inspection done for bkt					Cost Incurred For Making Kaizen :						
W3 : Why Visual inspection done for bkt ?					Material Cost		Labour Cost		Total		
A3 : NO provision for dimensionally inspection					0.00		0.00		0.00		
W4 : Why NO provision for dimensionally inspection ?					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target		Status		
Root Cause											
NO provision for dimensionally inspection											
Date : 11/11/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											