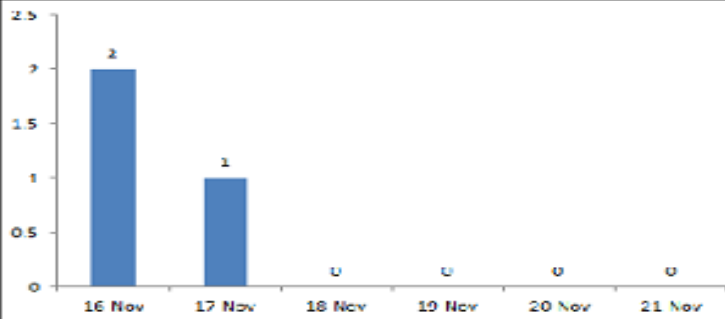


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET					
	Department	QA	Result :	N	P	Q	C	D	S	M						
			Type :													
Cell : Fabrication			Operation : Robotic													
Kaizen Theme: To eliminate customer complaint Grab handle mismatch			Idea : provide equal length clamping pin													
Problem / Present Status			Counter Measure				Benchmark :									
Grab handle mismatch			Equal length pin provided				Target :		0							
			Start :		15/11/2014		Finished :		16/11/2014							
			Note :													
			Team Members :													
			1. Mahendra				2. Nakul Panwar									
			3. Ashish shukla				4.									
			5.				6.									
			Benefits													
			Q		Customer complaint eliminated Rs 0.00											
Why Why Analysis :			Result :				Kaizen Sustenance :									
W1 : Why Grab handle missamtc ? A1 : Grip frame bkt shift in X-direction W2 : Why Grip frame bkt shift in X-direction ? A2 : grip frame not rest on resting pin W3 : Why grip frame not rest on resting pin ? A3 : Clamping pin LH RH height not equal W4 : Why Clamping pin LH RH height not equal ? A4 :			Customer complaint eliminated 				What To Do : Check both pin legth should be equal How To Do : CTQ audit Frequency : Every shift Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>				Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause Clamping pin LH RH height not equal							Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>				Equipmnet	Target	Status			
Equipmnet	Target	Status														
Date : 20/11/2014																
Registered By : Mr. Ajit Singh																
Manager's Sign : MR Ajendra Giri																
----- Bajaj Auto Ltd. (Fabrication) -----																