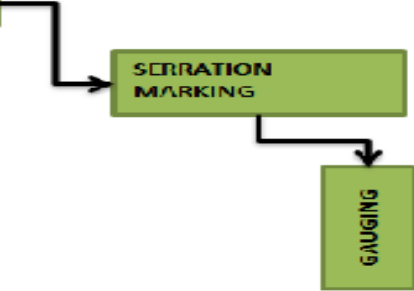


	Equipment :	RSV	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	qa	Result :	N	P	Q	C	D	S	M	
	Cell :	fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								Kaizen ID : 2600
Kaizen Theme: To eliminate customer complaint CC bkt shift			Idea : Modify process flow								
Problem / Present Status		Counter Measure		Benchmark :							
CC bkt shift		Visual inspection started after serration marking and gauging		Target :		0					
				Start :		10/12/2014		Finished :		09/12/2014	
VISUAL INSPECTION				Note :							
				Team Members :							
				1. Nakul panwar		2. Mahendra					
				3. Ashish shukla		4. Amit singh					
				5.		6.					
				Benefits							
				Q		Quality system improved Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why CC bkt shift ?		Customer complaint eliminated		What To Do :							
A1 : CC bkt part out of position				How To Do :							
W2 : Why CC bkt part out of position ?				Frequency :							
A2 : CC shift bkt could not checked				Cost Incurred For Making Kaizen :							
W3 : Why CC shift bkt could not checked ?				Material Cost		Labour Cost		Total			
A3 : Visual inspection done before gauging				0.00		0.00		0.00			
W4 : Why Visual inspection done before gauging ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Visual inspection done before gauging											
Date : 15/12/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											