

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	qa	Result :	N	P	Q	C	D	S	M	
	Cell :	fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : SPM								Kaizen ID : 2601
Kaizen Theme: To eliminate inhouse defect silencer hanger bkt out of position			Idea : Provide location pin for hanger bkt in fixture								
Problem / Present Status		Counter Measure		Benchmark :							
Hanger bkt out of position		Location pin provided for hanger bkt		Target :		0					
				Start :		12/12/2014		Finished :		12/12/2014	
				Note :							
				Team Members :							
				1. Sachin Kumar				2. Anurag			
				3. Naveen jaguri				4.			
				5.				6.			
				Benefits							
				Q INhouse defect eliminated regarding hanger bkt out Rs 0.00							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Hanger bkt out of position ?		Inhouse defect eliminated		What To Do : Check location pin presence							
A1 : Hanger bkt shift											
W2 : Why Hanger bkt shift ?				How To Do : C.T.Q audit							
A2 : No provision to locate hanger bkt in fixture											
W3 : Why No provision to locate hanger bkt in fixture ?				Frequency : Daily							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
No provision to locate hanger bkt in fixture				Equipmnet				Target		Status	
Date : 13/12/2014											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											