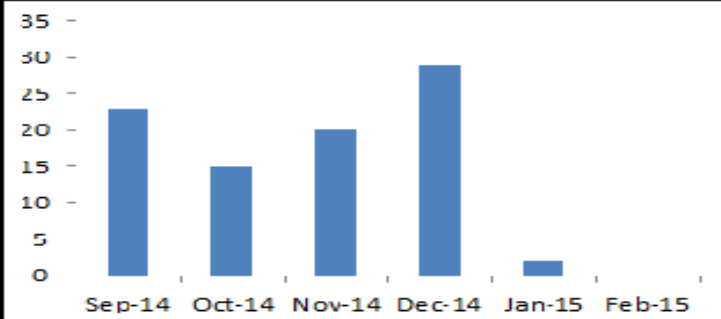


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2602												
	Department :	qa	Result :	N	P	Q	C	D	S	M													
	Cell :	Silencer	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : SPM																				
Kaizen Theme: To Eliminate the Customer Complaint Silencer Chocked.			Idea : Provide location pin for spacer mouth																				
Problem / Present Status		Counter Measure		Benchmark :		0																	
Silencer chocked		Location pin provided to check spacer ID		Target :		0																	
				Start :		02/01/2015		Finished :		02/01/2015													
				Note :																			
				Team Members :																			
Why Why Analysis : W1 : Why Silencer chocked ? A1 : Excess spatter at spacer mouth W2 : Why Excess spatter at spacer mouth ? A2 : No Detection for spatter W3 : Why No Detection for spatter ? A3 : W4 : A4 :		Result : Customer complaint eliminated 		1. Ashish kumar		2. Sachin kumar																	
				3.		4.																	
				5.		6.																	
				Benefits																			
				Q		Quality improved Rs 0.00																	
Why Why Analysis : W1 : Why Silencer chocked ? A1 : Excess spatter at spacer mouth W2 : Why Excess spatter at spacer mouth ? A2 : No Detection for spatter W3 : Why No Detection for spatter ? A3 : W4 : A4 :		Result : Customer complaint eliminated		Kaizen Sustenance : What To Do : Check pin ID and No loose How To Do : CTQ audit Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No Detection for spatter																							
Date : 05/01/2015																							
Registered By : Mr. Ajit Singh																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							