

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2603
	Department :	qa	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer shop	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : SPM								
Kaizen Theme: To eliminate inhouse defect spatter in flange			Idea : Provide pin location to avoid spatter								
Problem / Present Status		Counter Measure			Benchmark :						
Spatter in flange		Additional pin add for flange hole			Target :		0				
					Start :		04/01/2015		Finished : 04/01/2015		
					Note :						
					Team Members :						
					1. Ashish kumar				2. Sachin kumar		
					3. Khajan singh				4.		
					5.				6.		
					Benefits						
					Q		Rework cost reduced Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Spatter In flange nut ?		Spatter eliminated at flange hole			What To Do :						
A1 : Spatter is producing during outer pipe welding					How To Do :						
W2 : Why Spatter is producing during outer pipe welding ?					Frequency :						
A2 : No masking for spatter					Cost Incurred For Making Kaizen :						
W3 : Why No masking for spatter ?					Material Cost		Labour Cost		Total		
A3 :					0.00		0.00		0.00		
W4 :					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target		Status		
Root Cause											
No masking for spatter											
Date : 05/01/2015											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											