

	Equipment :	Welding Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : fabrication			Operation : Manual								
Kaizen Theme: To eliminate customer complaint Sarii guard mismatch			Idea : Avoid bkt tilting								
Problem / Present Status		Counter Measure		Benchmark :							
Sarii guard mismatch		Double tack provided at stage		Target :		00					
				Start :		10/06/2015		Finished :		11/02/2015	
				Note :							
				Team Members :							
				1. Amit singh		2. Mukesh kumar					
				3. Darshan singh		4.					
				5.		6.					
				Benefits							
				Q		Quality improved Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Sarii guard mismatch ? A1 : Sarii guard bkt tilting during full welding W2 : Why Sarii guard bkt tilting during full welding ? A2 : Single tack don eon one side of bkt W3 : Why Single tack don eon one side of bkt ? A3 : W4 : A4 :		Customer complaint eliminated		What To Do : Check double tack on bkt							
				How To Do : Sustenance audit							
				Frequency : Daily							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Root Cause Single tack don eon one side of bkt											
Date : 12/06/2015											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											