
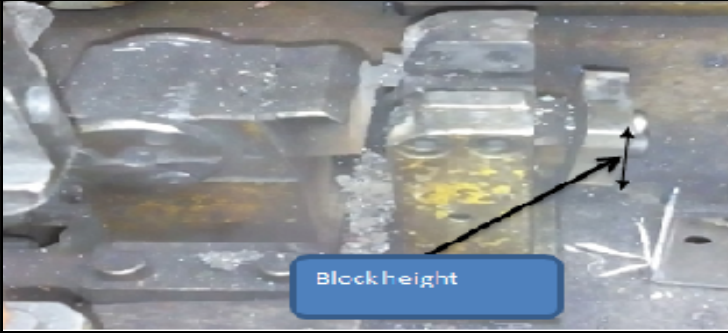
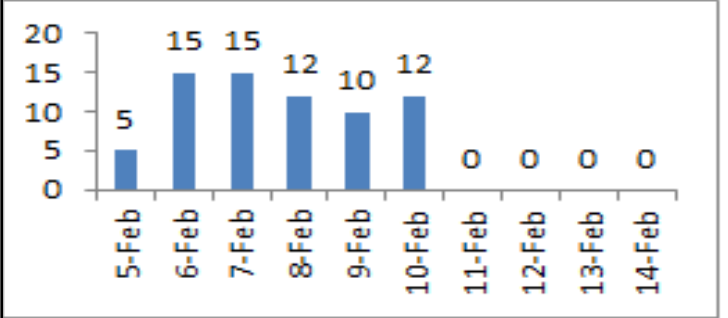
	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department	QA	Result :	N	P	Q	C	D	S	M													
			Type :																				
Cell : fabrication			Operation :																				
Kaizen Theme: To eliminate main stand hitting			Idea :																				
Problem / Present Status		Counter Measure		Benchmark :																			
Main stan dhitting		Block height increased		Target :																			
				Start :		10/02/2015		Finished :		10/02/2015													
				Note :																			
				Team Members :																			
				1.		2.		3.		4.													
				5.		6.																	
Benefits				Q		Quality improved Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Main stand hitting ? A1 : main stand damper bkt out of position W2 : Why main stand damper bkt out of position ? A2 : Bkt shifting in Z-direction W3 : Why Bkt shifting in Z-direction ? A3 : Bkt resting not proper during clamp W4 : Why Bkt resting not proper during clamp ? A4 :		Customer complaint main stand hitting eliminated 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td></td><td></td><td>0</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total			0	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
		0																					
Equipmnet	Target	Status																					
Root Cause Bkt resting not proper during clamp																							
Date : 10/02/2015																							
Registered By : Mr. Ajit Singh																							
Manager's Sign :																							
----- Bajaj Auto Ltd. (Fabrication) -----																							