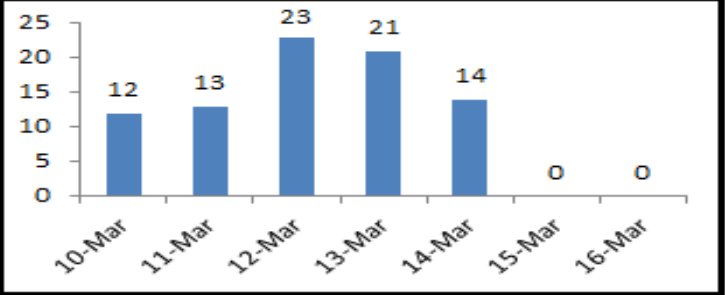


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2610
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation :								
Kaizen Theme: To eliminate Inhouse customer complaint air filter mismatch			Idea : Maintain Z-height of L.H air filter bkt								
Problem / Present Status		Counter Measure			Benchmark :						
Air filter mismatch		A Supporting block provided for resting and to avoid tilting in Z-axis			Target :						
					Start :		13/07/2015		Finished : 14/03/2015		
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Air filter mismatch ? A1 : Air filter LH shift W2 : Why Air filter LH shift ? A2 : Air filter LH shifting in Z-direction downward W3 : Why Air filter LH shifting in Z-direction downward ? A3 : Bkt tilting during clamping W4 : Why Bkt tilting during clamping ? A4 :		Inhouse customer complaint eliminated			What To Do : Check Block presence and proper resting of bkt.						
					How To Do : C.T.Q audit						
Root Cause Bkt tilting during clamping					Frequency : Every shift						
Date : 15/03/2015					Cost Incurred For Making Kaizen :						
Registered By : Mr. Ajit Singh					Material Cost		Labour Cost		Total		
Manager's Sign :									0		
----- Bajaj Auto Ltd. (Fabrication) -----					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		