

	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : fabrication			Operation : Robotic								
Kaizen Theme: To eliminate customer complaint petrol tank mismatch			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		0					
Petrol tank mismatch		stopper provided to restrict shifting		Target :		0					
				Start :		08/03/2015		Finished :		08/03/2015	
				Note :							
				Team Members :							
				1. Ashish kumar				2. Harish			
				3. Mukesh				4.			
				5.				6.			
				Benefits							
				Q		quality improved Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why petrol tank mismatch ?		customer complaint eliminated		What To Do : stopper presence							
A1 : petrol tank bkt shifting in Y direction				How To Do : poke-yoke							
W2 : Why petrol tank bkt shifting in Y direction ?				Frequency : every shift							
A2 : bracket shifting during clamp				Cost Incurred For Making Kaizen :							
W3 : Why bracket shifting during clamp ?				Material Cost		Labour Cost		Total			
A3 : bracket free to move in Y direction				0.00		0.00		0.00			
W4 : Why bracket free to move in Y direction ?				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
bracket free to move in Y direction											
Date : 09/03/2015											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											

