

	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	fabrication	Type :									Kaizen ID : 2613
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Robotic									
Kaizen Theme: To eliminate inhouse rework / rejection			Idea : provide equal diameter pin to prevent pipe shifting									
Problem / Present Status		Counter Measure			Benchmark :		0					
top pipe shifting		pin provided			Target :		0					
top pipe resting lightly					Start :		16/03/2015		Finished :		17/03/2015	
					Note :							
					Team Members :							
					1. Udhampal				2. Harish			
					3.				4.			
					5.		6.					
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why top pipe shifting ? A1 : top pipe not resting properly in resting pin W2 : Why top pipe not resting properly in resting pin ? A2 : diameter of pin not equal at whole length W3 : Why diameter of pin not equal at whole length ? A3 : poor pin design W4 : Why poor pin design ? A4 :					What To Do :							
					How To Do :							
					Frequency :							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Root Cause poor pin design												
Date : 18/03/2015												
Registered By : Mr. Ajit Singh												
Manager's Sign : MR Ajendra Giri												
