

	Equipment :	Forward Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2614
	Department :	2 Wheeler	Result :	N	P	Q	C	D	S	M	
	Cell :	K-1 line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: TO reduce I.H.R. about weld miss in engine hanger tube.			Idea : Provision of round welding on SPM								
Problem / Present Status			Counter Measure			Benchmark :		67% per month			
In pulsar 150 frame welding miss in main pipe to engine hanger bush			Provision made round welding on S.P.M.			Target :		0			
						Start :		11/11/2014		Finished : 30/11/2014	
						Note :					
						Team Members :					
						1. Mr. A.S. Satpute		2. Mr. V.P. Neel			
						3. Mr. K.M. Badgujar		4. Mr. S.V. Gaikwad			
5. Ms. P.P. Videkar		6.									
			Benefits								
			C			Rework Cost Saved Rs 0.00					
			M			Moral of operator increased Rs 0.00					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why 30/11/2014 ? A1 : More I.H.R. W2 : Why More I.H.R. ? A2 : Main pipe to engine hanger tube result weld miss 360 degree W3 : Why Main pipe to engine hanger tube result weld miss 360 degree ? A3 : Manual Welding W4 : Why Manual Welding ? A4 : No provision of round welding engine hanger bush to main pipe on robotic			I.H.R. Reduced to 'Zero' 			What To Do : Check Fixture Condition & dry run How To Do : Add point in V7 check sheet & JH sheet Frequency : Daily & Weekly respectively					
Root Cause						Cost Incurred For Making Kaizen :					
No provision of round welding engine hanger bush to main pipe on robotic						Material Cost		Labour Cost		Total	
Date : 05/11/2014						0.00		0.00		0.00	
Registered By : Mr. A S Pawar						Scope & Plan For Horizontal Deployment :					
Manager's Sign : Mr. D T RANE						Equipmnet		Target		Status	
----- Bajaj Auto Ltd. (Fabrication) -----											