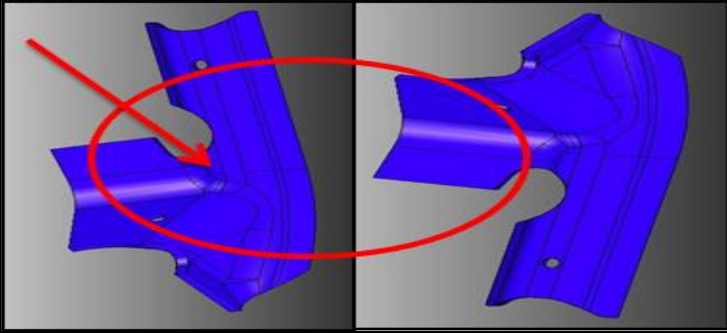
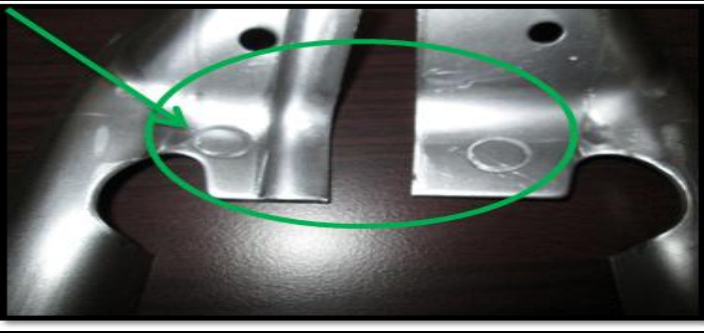


	Equipment :	F-40	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2615		
	Department :	2 Wheeler	Result :		N	P	Q	C	D	S	M			
	Cell :	K-1 line	Type :											
Unit Name :			112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation :							Welding	
Kaizen Theme:			To eliminate I.H.R. of welding shift			Idea :							Provision made for bottoming mark	
Problem / Present Status			Counter Measure				Benchmark :		55% per month					
Lot to lot variation in forming			By providing bottoming mark in last forming operation of component				Target :		0					
							Start :		10/11/2014		Finished :		25/11/2014	
							Note :							
							Team Members :							
							1. Mr. S.D. Gaikwad		2. Mr. S.V. Gaikwad					
							3. Mr. A.S. Satpute		4. Mr. K.M. Badgujar					
							5.		6.					
							Benefits							
							C	Cost of rework reduced Rs 0.00						
							Q	Part quality improved Rs 0.00						
							P	Productivity increased Rs 0.00						
Why Why Analysis :			Result :				Kaizen Sustenance :							
W1 : Why 25/11/2014 ?			I.H.R. eliminated to 'Zero'				What To Do : Add point in Check sheet to ensure the bottoming mark							
A1 : Major I.H.R. due to welding missing							How To Do : Daily check							
W2 : Why Major I.H.R. due to welding missing ?							Frequency : Daily							
A2 : Robotic run shift due to part trim line not match as per robot path							Cost Incurred For Making Kaizen :							
W3 : Why Robotic run shift due to part trim line not match as per robot path ?							Material Cost		Labour Cost		Total			
A3 : Component forming high uneven							0.00		0.00		0.00			
W4 : Why Component forming high uneven ?			Scope & Plan For Horizontal Deployment :											
A4 : No provision of bottoming mark			Equipmnet		Target		Status							
Root Cause														
No provision of bottoming mark														
Date : 15/11/2014														
Registered By : Mr. A S Pawar														
Manager's Sign : Mr. D T RANE														
----- Bajaj Auto Ltd. (Fabrication) -----														