

	Equipment :	SPM -Head pipe stopper welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Frame fabrication D105			Operation : Head pipe stopper welding - SPM.								
Kaizen Theme: To prevent defect of head pipe stopper bkt missing			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		05				
					Target :		Zero				
					Start :		10/07/2015		Finished :		10/07/2015
					Note :		Stopper welding operation interlocked - Poka				
					Team Members :						
					1. Mr.Salunke P.A			2. Mr.Nikhade M.L			
					3. Mr.Lade D.S			4. Mr.Rathod R.B			
					5. Mr.Khairnar R.V			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
8000.00		6500.00		14500.00							
Scope & Plan For Horizontal Deployment :											
Root Cause					Equipmnet		Target		Status		
Date : 10/07/2015											
Registered By : Mr. Lade D.S											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											