Department QA	×	Equipment :	PPC - Inspection Fixture		Loss T	vne ·	Defect	t I c	iss								
Unit Name			·			 											
Cell : Frame Fabrication Boxers-A Counter Measure						:	N		PQ	C	C D S M KAIZEN IDE					A SHE	ET
Idea : Provision for part missing inspection, (PPC Fixture)				Pvt Ltd., Aurangabad				L									
Problem / Present Status Counter Measure Problem / Present Status Problem / Present Status Problem / Present Status Problem / Present Status Problem / Problem / Problem / Problem / Present Status Problem / Prob	Cell: Frame	Fabrication Boxer's-A	1			Opera	tion :	F	Rear box	inspecti	on 3 rd f	ull.					
Procursion frames skip from mannual inspection to customer so part	Kaizen Theme: To pre	vent part missing defe	ect in boxer's frame.	Idea	:	Provis	ion for	paı	t missing	inspect	ion. (PP	C Fixtu	ıre)				
Start 10/01/2015 Finished 17/01/2015 Start 10/01/2015 Finished 17/01/2015 Start 10/01/2015 Start 10/01/2015 Start 1	Problem / Present Status			Counter Measure					Benchmark: 4								
Start : 1001/2015 Finished: 1701/2015 Finish	Part missing frames skip from mannual inspection to customer so part fitment difficult during assly at BAL.			PPC inspection fixture provided for 07 part's after welding operation .					Target: 0								
Inspection side kaizen. Feath Members										Start : 10/01/2015				Finished	Finished: 17/01/2015		
1. Mr. Shinde V.V 2. Mr. Nikhade M.L 3. Mr.Lade D.S 4. Mr.Rathod R.B 5. Mr. Khaimar R.V 6. Mr. Baviskar P.V				×												of bkt -	
3. Mr.Lade D.S 4. Mr.Rathod R.B 5. Mr.Khalmar R.V 6. Mr.Baviskar P.V 8. Mr.Rathod R.B 5. Mr.Khalmar R.V 8. Mr.Rathod R.B 5. Mr.Rathod R.B									Team I	Member	s:						
S. Mr.Khaimar R.V S. Mr. Raviskar P.V Benefits Co.									1. Mr. S	Shinde \	/.V			2. Mr.Nikh	nade M.L		
Benefits									3. Mr.L	ade D.S	i			4. Mr.Ratl	nod R.B		
Why Why Analysis: Result: 1. Customer complaint reduced from 345 PPM to "Zero". 2. Rejection qty. reduced from 04 Nos to "Zero". 2 What To Do: JH/PM & Kaizen Audit Sheet									5. Mr.K	hairnar	R.V			6. Mr.Bav	iskar P.V		
Why Why Analysis: Wit: Why Part fitment difficult in boxer's vehicle.? A1: Part missing in frame. W2: Why Part missing in frame. W3: Why Manual ispection so skiped from inspector W3: Why Manual ispection so skiped from inspector? W4: Why No provision of PPC fixture W4: Why No provision of PPC fixture? A4: No provision W6: Why No provision of PPC fixture? A4: No provision Root Cause No provision Date: 10/07/2015 Registered By: Mr. Lade D.S Manager's Sign: Kaizen Sustenance: What To Do: JH/PM & Kaizen Audit Sheet What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Audit Quality, ME Person What To Do: JH/PM & Au									Benefi	ts							
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