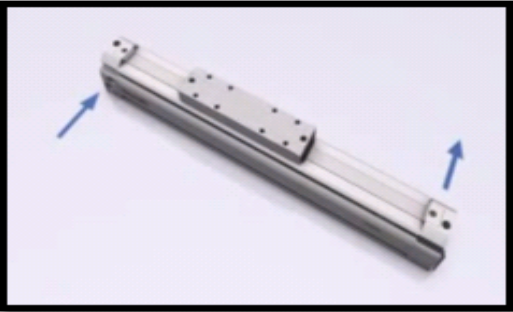

	Equipment :	FF-30 Slider	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2624
	Department :	3 Wheeler	Result :	N	P	Q	C	D	S	M	
	Cell :	Full Frame	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To Prevent CC due to TA bracket Welding Run Shift/ Incomplete /Missing			Idea : Electrical System with Fine Speed Control.								
Problem / Present Status		Counter Measure		Benchmark :		1150 (PPM/Month)					
				Target :		0					
				Start :		15/01/2015		Finished :		05/01/2015	
				Note :							
				Team Members :							
				1. Mr. V.P. Neel		2. Mr. Y.S. Rakhade					
3. Mr. A.B. Bangar		4. Mr. A.H. Nashik									
5.		6.									
Benefits											
C		Cost Of poor Quality saved Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 05/01/2015 ? A1 : On ff-30 stage TA bracket welding run shift/Incomplete/Missing W2 : Why On ff-30 stage TA bracket welding run shift/Incomplete/Missing ? A2 : Fixture Vibrate during welding of TA bkt. By Robot W3 : Why Fixture Vibrate during welding of TA bkt. By Robot ? A3 : FF-30 Stage 2nd Fixture Collides With Shock Absorbers during IN movement. W4 : Why FF-30 Stage 2nd Fixture Collides With Shock Absorbers during IN movement. ? A4 : Fine Speed Control of Slide IN operation is not possible.				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
		0.00		0.00		0.00					
		Scope & Plan For Horizontal Deployment :									
		Equipmnet		Target		Status					
Root Cause Pneumatic System is used For Slide IN operation											
Date : 10/12/2014											
Registered By : Mr. P P Videkar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											