

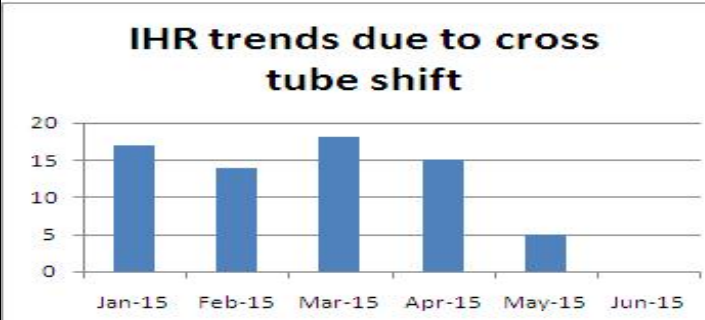
	Equipment :	FF-30	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2625	
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M		
	Cell :	Full Frame	Type :									
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : MIG Welding									
Kaizen Theme: TO eliminate I.H.R. of welding shabby & welding burn at 822 cross tube			Idea :									
Problem / Present Status			Counter Measure				Benchmark :		15 to 18 occ/month			
Cross tube shifting during fittment due to which welding Burn,Shabby weld at 822 cross tube			provided cross tube resting block at both side with interlock of autocycle start by using sensor for block present confirmation				Target :		0			
							Start :		15/05/2015		Finished : 25/05/2015	
							Note :					
							Team Members :					
							1. Mr. Y.S. Rakhade		2. Mr. M.G. Ambhore			
3. Mr. A.H. Nashikkar		4.										
5.		6.										
Why Why Analysis :			Result :				Kaizen Sustenance :					
W1 : Why 25/05/2015 ? A1 : provided cross tube resting block at both side with interlock of auto cycle W2 : Why provided cross tube resting block at both side with interlock of auto cycle ? A2 : Welding Burn,Shabby weld at 822 cross tube W3 : Why Welding Burn,Shabby weld at 822 cross tube ? A3 : Cross tube shifting during fittment W4 : Why Cross tube shifting during fittment ? A4 : No provision for 822 cross tube resting during fittment			I.H.R. Reduced  				What To Do : JH and PM  How To Do : Through JH & PM  Frequency : Daily & Weekly respectively					
Root Cause No provision for 822 cross tube resting during fittment							Cost Incurred For Making Kaizen :					
Date : 15/05/2015							Material Cost		Labour Cost		Total	
Registered By : Mr. P P Videkar							4000.00		500.00		4500.00	
Manager's Sign : Mr. D T RANE							Scope & Plan For Horizontal Deployment :					
----- Bajaj Auto Ltd. (Fabrication) -----			Equipmnet		Target		Status					