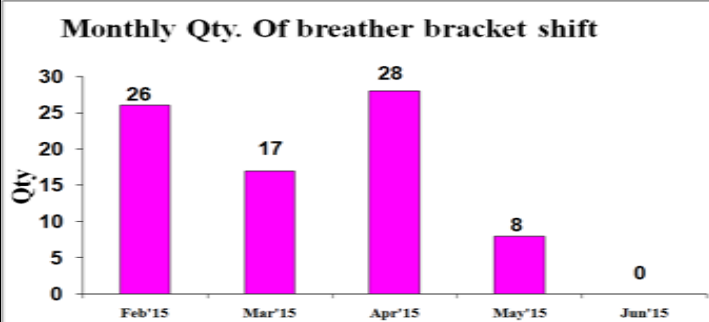


	Equipment :	FF-30	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2626												
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M													
	Cell :	Full Frame	Type :																				
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding																				
Kaizen Theme: To eliminate I.H.R. of welding shift of breather bracket			Idea :																				
Problem / Present Status		Counter Measure		Benchmark :		8																	
Breather bracket location shift while welding		Provided add-on fixture to locate breather bracket while welding		Target :		0																	
				Start :		12/06/2015		Finished :		26/06/2015													
				Note :																			
				Team Members :																			
				1. Mr. S.D. Mhaske		2. Mr. U.M. Madne		3. Mr. M.G. Ambhore		4. Mr. I.H. Sayyed		5.		6.									
Benefits																							
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why 26/06/2015 ? A1 : Breather bracket shift W2 : Why Breather bracket shift ? A2 : Breather bracket welded on wrong location W3 : Why Breather bracket welded on wrong location ? A3 : Operator has located on wrong location while welding W4 : Why Operator has located on wrong location while welding ? A4 : No provision in fixture to locate		I.H.R. reduced 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1350.00</td><td>0.00</td><td>1350.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	1350.00	0.00	1350.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
1350.00	0.00	1350.00																					
Equipmnet	Target	Status																					
Root Cause No provision in fixture to locate																							
Date : 12/06/2015																							
Registered By : Mr. P P Videkar																							
Manager's Sign : Mr. D T RANE																							
----- Bajaj Auto Ltd. (Fabrication) -----																							