
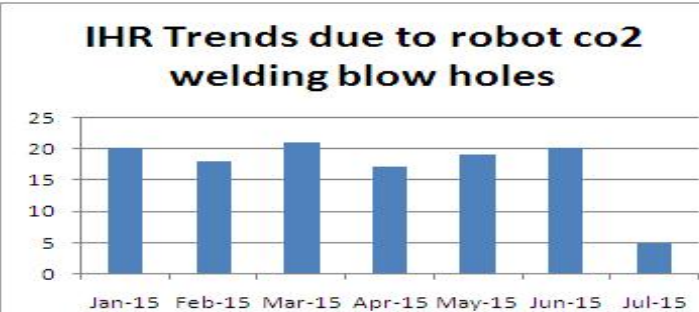
	Equipment :	FF-30	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2628											
	Department :	Maintenance	Result :		N	P	Q	C	D	S	M												
	Cell :	Full Frame	Type :																				
Unit Name :			113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation :							Welding										
Kaizen Theme:			To eliminate I.H.R. of robotic weld miss			Idea :							To Remove complete spatters from robot nozzle										
Problem / Present Status			Counter Measure				Benchmark :		8/10 Occurance /day														
Blow hole defect during co2 welding due to improper nozzle cleaning by plane surface reamer			Nozzle cleaning reamer with Knurling on outer face which clean nozzle properly				Target :		0														
 <div style="border: 1px solid blue; border-radius: 10px; padding: 5px; display: inline-block; background-color: #4a86e8; color: white; margin-top: 10px;"> old nozzle cleaning reamer without knurling </div>			<div style="border: 1px solid red; border-radius: 50%; width: 20px; height: 20px; display: flex; align-items: center; justify-content: center; margin: 0 auto;"> X </div>				Start :		10/06/2015		Finished :		28/07/2015										
							Note :																
							Team Members :																
							1. Mr. Y.S. Rakhade		2. Mr. G.S. Jadhav														
							3. M. I.H. Sayyad		4.														
5.		6.																					
Why Why Analysis :			Result :				Kaizen Sustenance :																
W1 : Why 28/07/2015 ? A1 : Replaced reamer with Knurling on outer face W2 : Why Replaced reamer with Knurling on outer face ? A2 : blow hole defect during co2 welding W3 : Why blow hole defect during co2 welding ? A3 : During nozzle cleaning operation nozzle not cleaning properly W4 : Why During nozzle cleaning operation nozzle not cleaning properly ? A4 : Plane surface on outer of nozzle cleaning reamer			I.H.R. Reduced 				What To Do : J.H. & P.M. How To Do : Point added i Check sheets Frequency : Daily & Weekly respectively																
Root Cause							<table border="1" style="width: 100%;"> <tr> <td colspan="2">Cost Incurred For Making Kaizen :</td> </tr> <tr> <td>Material Cost</td> <td>Labour Cost</td> </tr> <tr> <td>0.00</td> <td>200.00</td> </tr> <tr> <td colspan="2">Scope & Plan For Horizontal Deployment :</td> </tr> <tr> <td colspan="2">Equipmnet</td> <td>Target</td> <td>Status</td> </tr> </table>					Cost Incurred For Making Kaizen :		Material Cost	Labour Cost	0.00	200.00	Scope & Plan For Horizontal Deployment :		Equipmnet		Target	Status
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Date : 10/06/2015 Registered By : Mr. P P Videkar Manager's Sign : Mr. D T RANE																							
----- Bajaj Auto Ltd. (Fabrication) -----																							