
	Equipment :	HF-20	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2629
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Half Frame	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To eliminate I.H.R. and to prevent CC due to driver seat bkt tilt			Idea : Tilting of driver seat bracket should be avoided								
Problem / Present Status		Counter Measure		Benchmark :		5 Occurance/Month					
Driver seat bracket tilt during welding		Driver seat bracket welding by using add on gauge		Target :		0					
				Start :		08/05/2015		Finished :		29/05/2015	
 <div data-bbox="506 521 769 651" style="border: 1px solid blue; border-radius: 10px; padding: 5px; display: inline-block;"> Driver seat bracket welded without fixture </div>		<div style="border: 1px solid red; width: 15px; height: 15px; display: flex; align-items: center; justify-content: center;"> × </div>		Note :							
				Team Members :							
				1. Mr. Y.S. Rakhade		2. Mr. M.G. Ambhore					
				3. Mr. K.G. Narwade		4. Mr. A.B. Bangar					
				5.		6.					
				Benefits							
				C		Cost of rework saved Rs 0.00					
				Q		I.H.R. eliminated for particular phenomenon Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 29/05/2015 ?		I.H.R. eliminated due to driver seat bracket tilt		What To Do : Cleaning & checking							
A1 : Driver seat bracket welding by using add on gauge				How To Do : Through JH & PM							
W2 : Why Driver seat bracket welding by using add on gauge ?				Frequency : Daily & Weekly respectively							
A2 : Driver seat bracket tilt during welding				Cost Incurred For Making Kaizen :							
W3 : Why Driver seat bracket tilt during welding ?						Material Cost		Labour Cost		Total	
A3 : No provision of fix position to locate driver seat bracket						5000.00		500.00		5500.00	
W4 : Why No provision of fix position to locate driver seat bracket ?				Scope & Plan For Horizontal Deployment :							
A4 :						Equipmnet		Target		Status	
Root Cause											
No provision of fix position to locate driver seat bracket											
Date : 08/05/2015											
Registered By : Mr. P P Videkar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											

