

	Equipment :	FF-40	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2630
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Full Frame Line-B	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation :								
Kaizen Theme: To eliminate I.H.R. due to weld shift at main member bottom reinforcement			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 18/06/2015		Finished : 01/07/2015				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :		Cost Incurred For Making Kaizen :									
W4 :		Material Cost			Labour Cost		Total				
A4 :							0				
Root Cause					Scope & Plan For Horizontal Deployment :						
Date : 18/06/2015					Equipmnet		Target		Status		
Registered By : Mr. P P Videkar											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											