

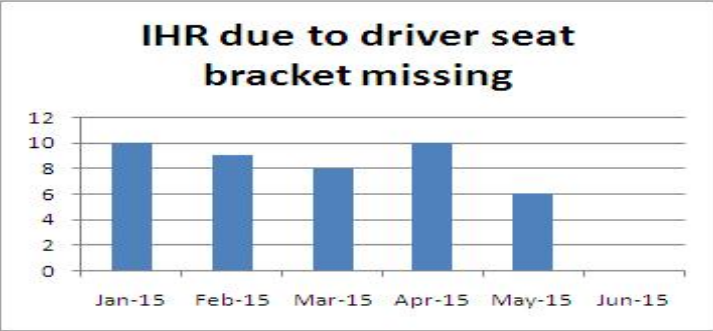
	Equipment :	HF-20	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2631
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Half Frame	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To reduce IHR due to driver seat bkt missing			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		2 Occurence / month					
No provision for arresting Driver seat bracket missing because of manually inspection.		Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up		Target :		0					
				Start :		24/05/2015		Finished :		12/06/2015	
				Note :							
				Team Members :							
				1. Mr. A.B. Bangar		2. Mr. Y.S. Rakhade					
				3. Mr. A.H. Nashikkar		4. Mr. G.G. Deshmukh					
5. Mr. U.M. Madne		6.									
Benefits				Q		IHR reduce due to driver seat bracket missing Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 12/06/2015 ? A1 : Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up W2 : Why Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up ? A2 : driver seat bracket missing W3 : Why driver seat bracket missing ? A3 : manual inspection stage W4 : Why manual inspection stage ? A4 :		I.H.R. reduce due to driver seat bracket missing  		What To Do :  How To Do :  Frequency :							
Root Cause manual inspection stage				Cost Incurred For Making Kaizen :							
Date : 24/05/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. P P Videkar				16000.00		1000.00		17000.00			
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			