Main	S DA IA I	Equipment :	HF-20	Loss	s Type :	Defect	t Los	SS						KAIZEN IDEA SHEET					
Unit Name: 113322 - Balve Enginem Ltd (CV Dhristinn), Australiaples    Market Name	<b>S</b> BAJAJ	Department :	Quality		Res	Result :		P	Q		D	S		М					
Result :	Ushnetly Akend	Cell :	Half Frame		Тур	Type:									Kaizen ID : 2631				
Problem / Present Status    Counter Measure   Problem / Present Status   Counter Massing bucause of manually respect for a reasing Driver seal bracket missing bucause of manually respect for the minute former pick up   Problem / Problem	Unit Name: 11333	32 - Badve Engieering	Ltd (CV Division), Aurangab	pad	V	Velding													
No provision for arresting Driver seat bracket missing because of manually inspection.    Protect State   Prot	Kaizen Theme: To reduce IHR due to driver seat bkt missing Idea :																		
Start   24/05/2015   Finished   12/06/2015   Finish	Problem / Present Status			Counter Measure						Benchmark: 2 Occur					rence / month				
Start :   246/52015   Finished :   1/06/2015   1/06/									Target: 0										
Team Members: 1. Mr. A.B. Bangar 2. Mr. Y.S. Rakhade 3. Mr. A.H. Nashikkar 4. 4. Mr. G.G. Deshmukhr 3. Mr. A.H. Nashikkar 5. Mr. U.M. Madrhe 6. Benefits    Common in the provided on EMS to sense driver seat bracket and interfact katen with auto frame pick up   W2: Why 12/08/2015 ?   A1: Photo sensor provided on EMS to sense driver seat bracket and interfact katen with auto frame pick up   W2: Wry Photo sensor provided on EMS to sense driver seat bracket and interfact katen with auto frame pick up   W3: Wry driver seat bracket missing     A3: manual inspection stage     W4: Why manual inspection sta	inspection.			такен мин алко патте ріск пр						<b>Start</b> : 24/05/2015				Finished: 12/06/2015					
No provision for Other seat bracket missing   No provision for Other seat bracket and inspection stage   Wat : Why trained seat bracket missing   Wat : Why driver seat bracket missing   Wat : Why driver seat bracket missing   Wat : Why trained seat bracket missing   Wat : Why driver seat bracket missing   Wat : Why manual inspection stage   Wat : Why trained seat bracket missing   Wat : Why trained seat bracket missing   Wat : Why driver seat bracket missing   Wat : Why trained seat bracket missing   Wat : Why driver seat brac				×					Note :						·				
No provision for Driver seat bracket missing  Why Why Analysis: Wi: Why 12/08/2015 ? A1: Photo sensor provided on EMS to sense driver seat bracket and interfacts taken with auto frame pick up 'Wz: Why Photo sensor provided on EMS to sense driver seat bracket and interfacts taken with auto frame pick up 'Az: driver seat bracket missing 'Az: amanual inspection stage		清 [ ]							Team Members :										
No provision for Driver seat bracket missing  Why Why Analysis: Will Why 12/08/2015? At : Photo sensor provided on EMS to sense driver seat bracket and interfock taken with auto frame pick up W2: Will Photo sensor provided on EMS to sense driver seat bracket and interfock taken with auto frame pick up W3: Why your seat bracket missing? W3: Why your seat bracket missing? W4: Why manual inspection stage W4: Why m									1. Mr. A.B. Bangar						2. Mr. Y.S. Rakhade				
## Additional inspection stage  ## Additional inspection stag			No provision for						3. Mr. A.H. Nashikkar					4. Mr. G.G. Deshmukh					
Why Why Analysis: Will : Why 12/08/2015? All : Photo sensor provided on EMS to sense driver seat bracket and interflock taken with auto frame pick up. W2: Why Photo sensor provided on EMS to sense driver seat bracket and interflock taken with auto frame pick up. W2: Why grade for EMS to sense driver seat bracket and interflock taken with auto frame pick up. W3: Why driver seat bracket missing? A3: manual inspection stage W4: Why manual inspection stage? A4:  Root Cause memual inspection stage Date: 24/05/2015 Registered By: Mr. D T RANE  Result:  Result:  LHR. reduce due to driver seat bracket missing  What To Do:  Waterial Cob.  How To Do:  Waterial Cob.  Result:  Cost Incurred For Making Kaizen:  Fequency:  Cost Incurred For Making Kaizen:  Material Cob.  16000.00 1000.00 1700.00  Scope & Plan For Horizontal Deployment:  Equipment Target Status  Fequency:  Target Status	B #44		Driver seat bracket						5. Mr. U.M. Madne						6.				
Why Why Analysis: Will : Why 1/2/06/2015 ? A1 : Photo sensor provided on EMS to sense driver seat bracket and interfock taken with auto frame pick up? W2 : Why Photo sensor provided on EMS to sense driver seat bracket and interfock taken with auto frame pick up? A3 : driver seat bracket missing W3 : Why driver seat bracket missing? A4 : Why manual inspection stage W4 : Why manual inspection stage? A4 :  Root Cause manual inspection stage  Date: 24/05/2015 Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE  Result:  Kaizen Sustenance: What To Do:  What To Do:    HR. reduce due to driver seat bracket missing			missing							Benefits									
M1: Why 1/2/06/2015? A1: Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up ?  A2: driver seat bracket missing W3: Why photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up? A3: manual inspection stage W4: Why manual inspection stage? A4:  A6:  Cost Incurred For Making Labour Cost  A6:  Cost Incurred For Making Labour Cost  A7:  A8:  A8:  Cost Incurred For Making Labour Cost  A8:  A8:  A8:  A8:  A8:  A8:  A8:  A9:  A9									Q IH	Q IHR reduce due to driver seat bracket missing Rs 0.00									
M1: Why 1/2/06/2015? A1: Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up ?  A2: driver seat bracket missing W3: Why photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up? A3: manual inspection stage W4: Why manual inspection stage? A4:  A6:  Cost Incurred For Making Labour Cost  A6:  Cost Incurred For Making Labour Cost  A7:  A8:  A8:  Cost Incurred For Making Labour Cost  A8:  A8:  A8:  A8:  A8:  A8:  A8:  A9:  A9	3																		
A1 : Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up  W2 : Why Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up?  A2 : driver seat bracket missing  W3 : Why driver seat bracket missing  W3 : Why driver seat bracket missing  W4 : Why manual inspection stage  W4 : Why manual inspection stage?  A4 :  Root Cause manual inspection stage  Date : 24/05/2015  Registered By : Mr. P P Videkar  Manager's Sign : Mr. D T RANE     How To Do :	Why Why Analysis :			Result:						Kaizen Sustenance :									
interlock taken with auto frame pick up  W2: Why Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up?  A2: driver seat bracket missing  W3: Why driver seat bracket missing?  A3: manual inspection stage  W4: Why manual inspection stage?  A4:  A5:  A6:  Boot Cause manual inspection stage  Date: 24/05/2015  Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE     HR due to driver seat bracket missing	W1 : Why 12/06/2015 ?			I.H.R. reduce due to driver seat bracket missing						What To Do:									
IHR due to driver seat bracket missing  A2: driver seat bracket missing? A3: manual inspection stage W4: Why manual inspection stage? A4:  A5:  A6:  A7:  A7:  A7:  A7:  A7:  A7:  A7	A1 : Photo sensor provided on EMS to sense driver seat bracket and interlock taken with auto frame pick up																		
A2 : driver seat bracket missing  W3 : Why driver seat bracket missing ?  A3 : manual inspection stage ?  A4 :  Cost Incurred For Making Kaizen :  Material Cost   Labour Cost   Total    Material Cost   Labour Cost										How To Do:									
A3 : manual inspection stage  W4 : Why manual inspection stage ?  A4 :  Root Cause manual inspection stage  Date : 24/05/2015  Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE  Row Material Cost Labour Cost Total  Cost Incurred For Making Kaizen :  Material Cost Labour Cost Total  16000.00 1000.00 17000.00  Scope & Plan For Horizontal Deployment :  Equipmet Target Status  Target Status	A2 : driver seat bracket missing																		
A3 : manual inspection stage  W4 : Why manual inspection stage ?  A4 :  Root Cause manual inspection stage  Date : 24/05/2015  Registered By: Mr. P P Videkar  Manager's Sign : Mr. D T RANE  Cost Incurred For Making Kaizen :  Material Cost   Labour Cost   Total    16000.00   1000.00   1700.00    Scope & Plan For Horizontal Deployment :  Equipmet   Target   Status    Status   Status    Feb: 15 Mar-15 Apr-15 May-15 Jun-15    Registered By: Mr. P P Videkar  Manager's Sign : Mr. D T RANE	W3 : Why driver seat bracket missing ?			bracket missing						Frequency:									
W4 : Why manual inspection stage ?  A4 :  **Material Cost*** Labour Cost**** Total**  **Indicate Cost*** Total***  **Indicate Cost*** Total***  **Indicate Cost*** Indicate Cost*** Total**  **Indicate Cost*** Total***  **Indicate Cost*** Indicate Cost*** Total**  **Indicate Cost*** Indicate Cost*** Indicate Cost*** Total**  **Indicate Cost*** Indicate Cost** Indicate Cost*** Ind	A3 : manual inspection stag	ge		17692						Cost Incurred For Making Kaizen:									
A4:    A4   2   2   3   4   2   2   4   4   2   4   4   4   4	W4 : Why manual inspection	on stage ?		8 6 4 2 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1															
Root Cause manual inspection stage  Date: 24/05/2015 Registered By: Mr. P P Videkar Manager's Sign: Mr. D T RANE  Scope & Plan For Horizontal Deployment:  Equipmnet  Scope & Plan For Horizontal Deployment:  Equipmnet  Target  Status  Status	A4 :								Material Cost Lab			Labou	our Cost Total						
Root Cause manual inspection stage  Date: 24/05/2015 Registered By: Mr. P P Videkar Manager's Sign: Mr. D T RANE  Scope & Plan For Horizontal Deployment:  Equipmnet  Target Status  Scope & Plan For Horizontal Deployment:  Equipmnet  Target Status  Value  Naturation  Nat									16000.00				1000.00			17000.00			
manual inspection stage  Date: 24/05/2015  Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE																	_		
manual inspection stage  Date: 24/05/2015  Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE	Root Cause								Equipmnet							Target	Status		
Registered By: Mr. P P Videkar  Manager's Sign: Mr. D T RANE	manual inspection stage																		
Manager's Sign: Mr. D T RANE	Date : 24/05	/2015																	
Bajaj Auto Ltd. (Fabrication)	<del></del>																		
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