POST OF STREET, BUT THE STREET, STREET	T=	<u></u>																			
BAJAJ	Equipment :	Robotic frame full welding.	Lc	Loss Type : De			oss 					KAIZEN IDEA SHEET									
19. 1. 11. 11. 1	Department :	Robot Production		Re	Result: N			P Q	С	D	S		М								
Ustnetly Ahead	Cell :	CT100 frame line.		Ту	/pe :						<u> </u>			ŀ	(aizen ID : 26	D : 2636					
Unit Name: 112			Opera	ation :	F	Robotic full welding F-130															
Kaizen Theme: To	zen Theme: To prevent shabby welding defects in CT100 frame. Idea: Corrosion can't										be controlled, Scope for increasing liner diameter.										
Problem / Present Stat	us		Counter Measure					Benchn	Benchmark: 84												
Welding quality getting damage due to improper inner size of robots so shabby welding defects found in CT100 frame.			Ù cà ĐÁQ } ^ ¦ÁÁj ^ ¦ÁÚ¦[çãa ^ å Áa ^ ÁÁa Á 7] æ&^ å Á¸ ão @ÁÚ° à • oãč ơ ÁB Šæ+* ^ ¦Áa ãæ; ^ ơ ',Á; -Á OÈH JÁ; ¦[çãa ^ å ÁĒ					Target: 0													
Shabby welding defects	ound in C1 100 frame.		The many of the treatment you are					Start : 25/03/20			2015			Finished :	09/04	/2015					
	1		×					Note :	Note : Quality kaizen as well as consumable cost saving kaizer implemented.												
	-							Team Members :													
-33/	100							1. Mr. Walzade P.D					2. Mr. Mujawar A.I								
								3. Mr. Nikhade M.L					4. Mr. Khairnar R.V								
-								5. Mr. Bidhan B.I						6. Mr. Baviskar P.V							
5						Benefits															
									Q Customer complaint & IHR reduced from 84 nos to zero. Rs 79000.00												
Why Why Analysis :			Result:						Kaizen Sustenance :												
W1 : Why Welding shabl	by on robotic full weldir	ng. ?	Shabby welding defects found zero on robots from last 3 months.						What To Do : PM of Robots												
A1 : Inner liner of Robot	Jamming																				
W2 : Why Inner liner of F	Robot Jamming							How To Do : Dedicated Auditor Robots / Incharge													
A2 : Coating tearing due	to whether condition.		CC - Welding Shabby in CT100 Frame due to mismatch						The to be a bedieved that the state of mornings												
W3 : Why Coating tearin		ition. ?	Inner size.																		
A3 : Due to Loose Coatii	ng.		# 100 98 86 79 44 79 40 - 40 - 40 - 40 - 40 - 40 - 40 - 40					Frequency : Daily / Monthly													
W4 : Why Due to Loose	Coating.							Cost Incurred For Making Kaizen :													
A4 : Inner Liner ID is small.			20 40 -					М	Material Cost Labour Cost				1	Γotal							
			Jan.15 Fcb.15 Mar.15 Apr.15 May.15 Jun.15 Jul.15 till date					4000.0	00		1000.00 5000.00										
							Scope 8	Scope & Plan For Horizontal Deployment :													
Root Cause								Equipmnet							Target	Status					
Inner Liner ID is small.								Robot- E	Robot- B to G						29/04/2015	COMPLETE					
	07/2015																				
Registered By: Mr. Manager's Sign:	Lade D.S																				
L Rajaj Auto I to	I. (Fabrication)																				