
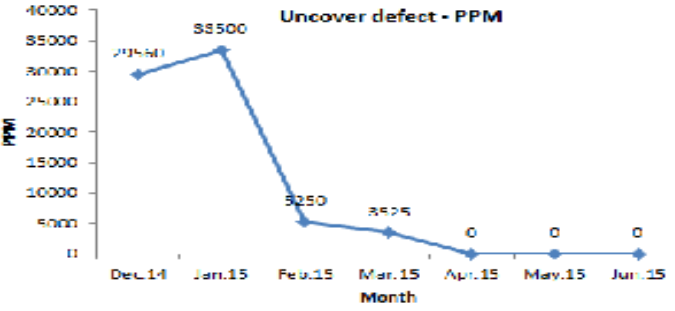
	Equipment :	Loading jigs of ACED Process.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2639												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	ACED-Process	Type :																				
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : ACED- Loading Jigs.																				
Kaizen Theme: To reduce in-house rejection in child part due to uncover.			Idea : Jig modification for easy to remove paint.																				
Problem / Present Status		Counter Measure		Benchmark :		33500 PPM																	
During process due to jig design problem child part found with uncovered painting-IHR		Modify jig with sharp edge contact point. (Auto shearing type during point loading).		Target :		0																	
		<div>✖</div>		Start :		03/02/2015		Finished :		09/02/2015													
				Note :		Effective kaizen in ED process...Quality & Productivity Kaizen.																	
				Team Members :																			
				1. Mr. Pinnalwar S,S			2. Mr. Arun Thorat																
				3. Mr. Gaikawad			4. Mr. Sharma A.A																
				5. Mr. Gurkhe			6. Mr. Kheadkar A.S																
				Benefits																			
				Q 1) Customer complaint zero. 2) Inhoused rework zero. 3) Manpower reduced. 4) Air consumption redu Rs 123000.00																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Inhouse defect PPM increased. ? A1 : Child parts found uncoverd paint defect. W2 : Why Child parts found uncoverd paint defect. ? A2 : Child part not getting proper current W3 : Why Child part not getting proper current ? A3 : Previous paint film not removed from the contact point W4 : Why Previous paint film not removed from the contact point ? A4 : Jig design problem		Inhouse rework / rejection zero from last 03 months 		What To Do : JH/PM of Jigs. How To Do : Process Audit/ QA Audit. Frequency : Daily / Monthly Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1800.00</td><td>600.00</td><td>2400.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>ACED paint shop all jig's of c</td><td>21/03/2015</td><td>COMPLETE</td></tr></table>								Material Cost	Labour Cost	Total	1800.00	600.00	2400.00	Equipmnet	Target	Status	ACED paint shop all jig's of c	21/03/2015	COMPLETE
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1800.00	600.00	2400.00																					
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ACED paint shop all jig's of c	21/03/2015	COMPLETE																					
Root Cause Jig design problem																							
Date : 19/07/2015																							
Registered By : Mr. Lade D.S																							
Manager's Sign :																							
----- Bajaj Auto Ltd. (Fabrication) -----																							