

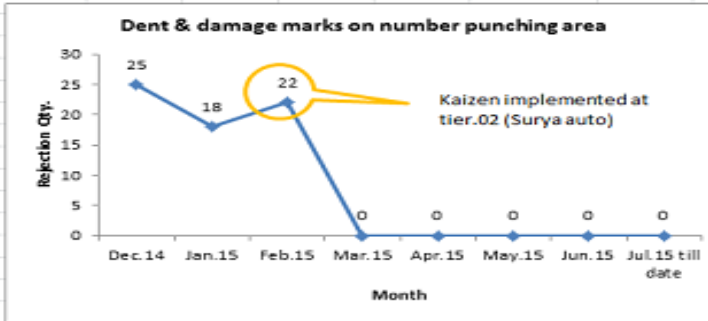
	<b>Equipment :</b>	Head pipe manufacturing at tier.02	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2642</b>		
	<b>Department :</b>	QA	<b>Result :</b>		N	P	Q	C	D	S	M			
	<b>Cell :</b>	Boxer's frame line.	<b>Type :</b>											
<b>Unit Name :</b>			112933 - Metalman Auto Pvt Ltd., Aurangabad		<b>Operation :</b>								Head pipe manufacturing process at tier.02	
<b>Kaizen Theme:</b>			To prevent customer complaint of dent marks on head pipe at number punching area in boxer's		<b>Idea :</b>								Gravity conveyor for handling.	
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		24					
During head pipe process , in material handling on press dent marks defect observed.			Gravity conveyor provided for material handling in process from press.01 to press.03				<b>Target :</b>		0					
							<b>Start :</b>		19/02/2015		<b>Finished :</b>		25/02/2015	
							<b>Note :</b>		Improvement at tier.02 (Surya Auto)					
							<b>Team Members :</b>							
<b>Why Why Analysis :</b> W1 : Why Dent marks on number punching area ? A1 : during handling process on press W2 : Why during handling process on press ? A2 : material kept in bin so contact to contact touch material in bin W3 : Why material kept in bin so contact to contact touch material in bin ? A3 : No provision for material handling W4 : Why No provision for material handling ? A4 :			<b>Result :</b> Customer complaint zero from last 05 months.  				<b>Kaizen Sustenance :</b>							
							What To Do : JH of material handling stand.							
							How To Do : by Audit							
<b>Root Cause</b> No provision for material handling  <b>Date :</b> 20/07/2015 <b>Registered By :</b> Mr. Lade D.S <b>Manager's Sign :</b> ----- Bajaj Auto Ltd. (Fabrication) -----							<b>Frequency :</b> Weekly / Monthly							
							<b>Cost Incurred For Making Kaizen :</b>							
							Material Cost		Labour Cost		Total			
12000.00		4000.00		16000.00										
							<b>Scope &amp; Plan For Horizontal Deployment :</b>							
							Equipmnet		Target		Status			
							Press.01 to 03		20/03/2015		COMPLETE			