		T																
X BAJAJ	Equipment :	Head pipe manufacturing a	L	Loss Type : Defect Los								KAIZEN IDEA SHEET						
Delinte Med	•	QA	R	lesult :	N	F) (Q C	D	S	3	М						
Districtive Pagear	Cell:	Boxer's frame line.	Т	ype :									K	aizen ID : 26	42			
Unit Name: 11293	3 - Metalman Auto Pvi			Opera	lead pi	d pipe manufacturing process at tier.02												
Kaizen Theme: To prevent customer complaint of dent marks on head pipe at number punching area in boxer's Idea: Gravity conveyor for handling.																		
Problem / Present Status			Counter Measure					Benchmark: 24				24						
During head pipe process , in material handling on press dent marks defect observed.			Gravity conveyor provided for material handling in process from press.0 press.03			ress.01	l to	Targ	Target :			0	0					
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					Start : 19/02/2015				Finished: 25/02/2015			2015			
	4	DNIC9							Note : Improvement at tie				tier.02	r.02 (Surya Auto)				
	相談支	The state of the s				-	1	Team Members :										
	0									1. Mr. Somnath				2. Mr. Kulkarni P.				
							Ē.	3. Mr. Pimpale						4. Mr. Gaik	awad			
-11							4	5. Mr. Nikhade M.L						6. Mr. Bhadke B.R				
							Benefits											
							Q Head pipe assly rework cost saved by Rs. 8000 / month. Rs 45000.00											
	-2						*											
Why Why Analysis :			Result:					Kaizen Sustenance :										
W1 : Why Dent marks on number punching area ?			Customer complaint zero from last 05 months.					What To Do : JH of material handling stand.										
A1 : during handling process on press																		
W2 : Why during handling process on press ?			Dent & damage marks on number punching area					How To Do : by Audit										
A2 : material kept in bin so contact to contact touch material in bin																		
W3 : Why material kept in bin so contact to contact touch material in bin ?																		
A3 : No provision for material handling W4 : Why No provision for material handling ?					implemente	Freq	Frequency: Weekly / Monthly											
			U 15 -	.iei.uz	02 (Surya auto)			Cost Incurred For Making Kaizen :										
A4 :			2 10 - 5 -			0 0		Material		al Cost	Cost		Labour Cost		Total			
			Dec.14 Jan.15 Feb.15 Mar.15 Apr.	15 M:	ay.15 Jun.15		till		12000		00 400		0.00 16000.00		00.00			
			Month			date	e	Scope & Plan For Horizontal Deploym				ent :						
Root Cause									Equipmnet						Target	Status		
No provision for material handling								Press	Press.01 to 03 20/03/201					20/03/2015	COMPLETE			
Date: 20/07/																		
Registered By : Mr. La Manager's Sign :	de D.S																	
Bajaj Auto Ltd. (Fahrication)							<u> </u>										
Dajaj Auto Liu. (aviication)																	