

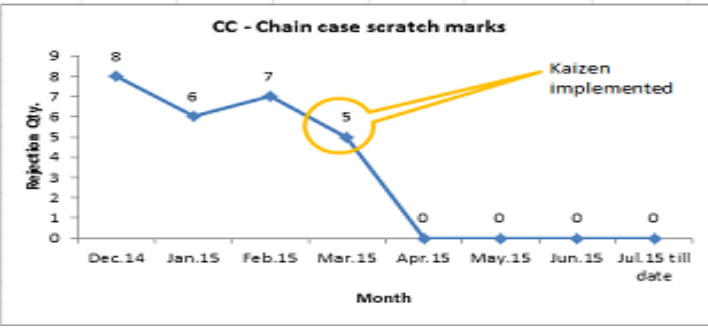
	<b>Equipment :</b>	Material Handling Trolleys	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2644</b>						
	<b>Department :</b>	QA	<b>Result :</b>	N	P	Q	C	D	S	M							
	<b>Cell :</b>	Powder Coating - Despatch	<b>Type :</b>														
<b>Unit Name :</b> 100214 - METALMAN AUTO PVT LTD, Aurangabad			<b>Operation :</b> Material handling - Despatch														
<b>Kaizen Theme:</b> To prevent customer complaints of scratches in chain case assly.			<b>Idea :</b> New trolley design.														
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		8								
During despatch of chaincase assly, part geting damage & scratches found on outer area due to trolley design weak.			New design trolley developed for despatch as per BAL std.				<b>Target :</b>		0								
							<b>Start :</b>	07/03/2015		<b>Finished :</b>	28/03/2015						
							<b>Note :</b>		<b>Kaizen on improvement in material handling- trolley design changed.</b>								
							<b>Team Members :</b>										
							1. Mr. Londhe Rupesh		2. Mr. Pawar P.S								
3. Mr. Nikhade M.L		4. Mr. Chawdhari P.M															
5. Mr. Sedute Narayan		6. Mr. Bansidhar															
<b>Benefits</b>																	
Q			Customer complaint zero, IHR zero , rework cost saved Rs. 1500/month Rs 7000.00														
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>										
W1 : Why Scratches on chain case assly. ? A1 : during despatch in material handling W2 : Why during despatch in material handling ? A2 : trolley design improper W3 : Why trolley design improper ? A3 : design weak W4 : Why design weak ? A4 :			Customer compalint zero from last 04 months.  				What To Do : JH of trolley.  How To Do : By dedicated auditor  Frequency : Weekly / Monthly  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>3500.00</td> <td>1500.00</td> <td>5000.00</td> </tr> </table>					Material Cost	Labour Cost	Total	3500.00	1500.00	5000.00
Material Cost	Labour Cost	Total															
3500.00	1500.00	5000.00															
<b>Root Cause</b> design weak							<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>Other all parts</td> <td>28/04/2015</td> <td>COMPLETE</td> </tr> </table>					Equipmnet	Target	Status	Other all parts	28/04/2015	COMPLETE
Equipmnet	Target	Status															
Other all parts	28/04/2015	COMPLETE															
<b>Date :</b> 20/07/2015																	
<b>Registered By :</b> Mr. M L Nikhade																	
<b>Manager's Sign :</b> Mr.S G Mundada																	
----- Bajaj Auto Ltd. (Fabrication) -----																	