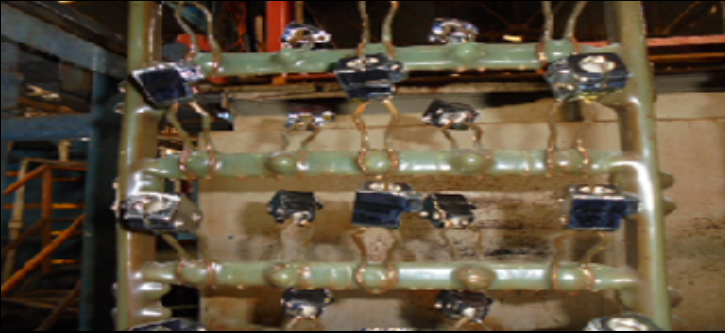
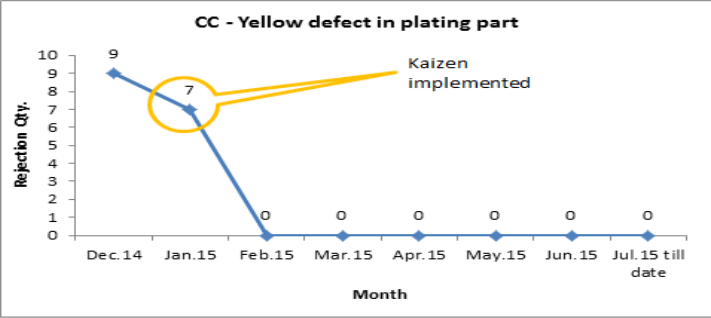


	Equipment :	Ni.Crome Plating Process-Jig	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2645
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Plating Plant.	Type :								
Unit Name : 100214 - METALMAN AUTO PVT LTD, Aurangabad			Operation : Plating Process								
Kaizen Theme: To prevent customer complaint of yellow defect in plated parts.			Idea : To modify jig design.								
Problem / Present Status		Counter Measure		Benchmark :		6					
customer complaint & IHR happened frequently due to defect of yellow in plating - Jig design not suitable for plating process.		Child part loading jig modified for Ni.crome plating process.		Target :		0					
				Start :		17/01/2015		Finished :		25/01/2015	
				Note :		Kaizen implemented for yellow defect's - Jig. design					
				Team Members :							
				1. Mr. Desai D.K		2. Mr. Narendra L.		3. Mr. Chawdhari P.M		4. Mr. Pawar P.S	
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Yellow defects found in plating process. ? A1 : current not pass W2 : Why current not pass ? A2 : initial jig design W3 : Why initial jig design ? A3 : W4 : A4 :		Customer complaint zero from last 06 months. 		What To Do : JH of jig How To Do : by Maintenance Incharge Frequency : Weekly / Monthly							
Root Cause initial jig design				Cost Incurred For Making Kaizen :							
Date : 20/07/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. M L Nikhade				6500.00		1800.00		8300.00			
Manager's Sign : Mr.S G Mundada				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				Child part Jig		22/02/2015		COMPLETE			
----- Bajaj Auto Ltd. (Fabrication) -----											