Part	×	Equipment :	Nickel Plating Process.		Los	ss Type :	ss						KAIZEN IDEA SHEET						
Main					sult :	N	F	Q	TQ C		D S		_						
Make 100214 - METALMAN AUTO PYT LTD, Aumogabad Index Index Improve the design recellise for indication & aistmess.		Cell:	Nickel Plant											_	Ka	izen ID : 265	50		
Problem / Prosent Status Counting ricked process due to rectifier, so signal of laintness during process to elect mark a laintness during process during process to elect mark a laintness during process de laintness during process during pr	Unit Name: 100214 - METALMAN AUTO PVT LTD, Aurangabad						ckel process												
Coating definates generates during nickel process of nickel when rectifiers off. Target:	Kaizen Theme: To prevent burn defect in nickel plating process - IHR defects. Idea: Improve the design of rectifier for indication & alertness.																		
Start 12/04/2015 Finished 26/04/2015 Start 12/04/2015 Fi	Problem / Present Status			Counter Measure					Benchmark: 15										
Start : 1204/2015 Finished : 2004/2015 Note : Kaizen on quality from marcher :	Coating defects generates during nickel process due to rectifier. so signal or								Target: 0										
Team Members :	alarms during process of nickel when rectifiers off.								Start : 12/04/2015			Fini	Finished: 26/04/2015						
Team Membors :	×			×						Note : Kaizen on quality fro				rom mai	om maintenance dept.				
S. Mr. Desail B.R 6. Mr. Pawar P.S									Team Members :										
S. Mr. Sharma A.A S. Mr. Narendra Latkute									1. Mr. Kale D.S				2. N	2. Mr. Chaudhari P.M					
Benefits									3. Mr. Desai B.R				4. Mr Pawar P.S						
Why Why Analysis: W1: Why plating defects in inhouse inspection stage.? W1: Why precifier off, but not indicated W2: Why rectifier off, but not indicated? W3: Why No provision? W3: Why No provision? W4: Why Initial design W4: Why Initial design? W4: Why Initial design? W5: W6 Cost incurred For Making Kaizen: W6: Scope & Plan For Horizontal Deployment: Equipment Equipment Target Status Status Status Status Goaling Process 22/07/2015 Registered By: Mr. ML Nikhade Manager's Sign: Mr. S G Mundads										5. Mr. Sharma A.A						6. Mr. Narendra Latkute			
Why Why Analysis : Will : Why plating defects in inhouse inspection stage.? A1 : rectifier off , but not indicated W2 : Why rectifier off , but not indicated? A2 : No provision ? A3 : Initial design A4 : A6 : Root Cause Initial design Date : 20/07/2015 Result : Result : Paint defects reduced after implementation & customer complaint . What To Do : PM of plating plant. What To Do : PM of p										Benefits									
M1 : Why plating defects in inhouse inspection stage. ? A1 : rectifier of f, but not indicated W2 : Why rectifier of f, but not indicated? A2 : No provision ? A3 : Initial design ? A4 : ***********************************									Q IHF	Q IHR / CC zero from last 02 months Rs 35000.00									
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A2 : No provision	W2 : Why rectifier off , but not indicated ?								How To Do : by Elec maint engineer										
A3 : Initial design W4 : Why Initial design ? A4 : Boot Cause Initial design Registered By: Mr. M L Nikhade Manager's Sign: Mr. S G Mundada Equipment Frequency : Weekly / Monthly Cost Incurred For Making Kaizen : Cost Incurred For Making Kaizen : Cost Incurred For Making Kaizen : Material Cost Labour Cost Total 6800.00 1200.00 8000.00 Scope & Plan For Horizontal Deployment : Coating Process Target Status Coating Process 24/05/2015 COMPLETE Frequency : Weekly / Monthly Cost Incurred For Making Kaizen : Abour Cost Total Coating Process Coating Process 24/05/2015 COMPLETE Frequency : Weekly / Monthly As : Not Incurred For Making Kaizen : Material Cost Labour Cost Total Coating Process Coating Process 24/05/2015 COMPLETE Frequency : Weekly / Monthly As : Not Incurred For Making Kaizen : Material Cost Labour Cost Total Coating Process Coating Process 24/05/2015 COMPLETE Frequency : Weekly / Monthly Frequency : Weekly / Mon	A2 : No provision			×						Tiow to bo . by Liec. Maint engineer.									
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Manager's Sign: Mr.S G Mundada																			