

	Equipment :	FF-30	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2652
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	3 Wheeler Line A	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To reduce I.H.R. of welding shift,Burn,Shabby weld			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		8 occ/month					
				Target :							
				Start :		01/01/2015		Finished :		15/01/2015	
				Note :							
				Team Members :							
				1. Mr. Y.S. Rakhade				2. Mr. G.S, Jadhav			
				3. M. I.H. Sayyad				4.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				2000.00		500.00		2500.00			
				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet		Target		Status			
Date : 06/12/2014											
Registered By : Mr. P P Videkar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											