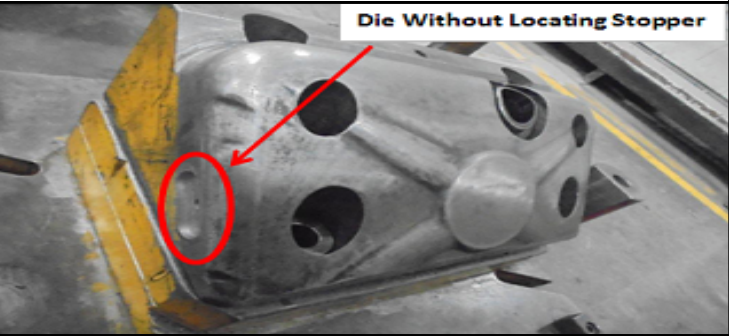
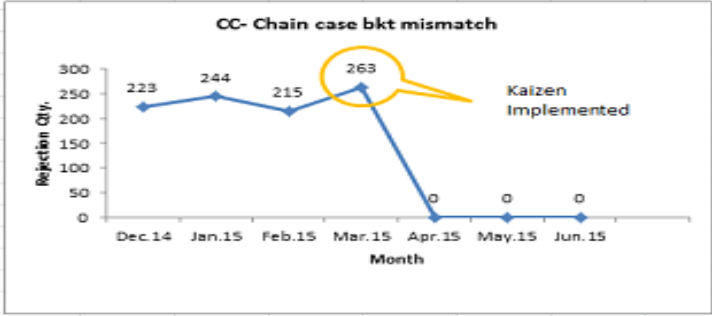
	Equipment :	Fuel tank upper	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2655
	Department :	Tool Room	Result :	N	P	Q	C	D	S	M	
	Cell :	Light duty press	Type :								
Unit Name : 111080 - METALMAN AUTO PVT LTD (UNIT-II), Aurangabad			Operation : Fuel tank upper extrusion & piercing die.								
Kaizen Theme: To prevent inhouse defect of part reverse fitment in fuel tank upper.			Idea : To provide stopper.								
Problem / Present Status		Counter Measure		Benchmark :		260					
During Fuel Tank Upper Pierce & extrusion Operation Parts getting reject due to operation at Wrong side.		A Locating stopper Provided on die to prevent wrong location of part during operation.		Target :		0					
		✖		Start :		02/06/2015		Finished :		27/06/2015	
				Note :		Kaizen on quality for eliminate IHR defect with rejection cost saving.					
				Team Members :							
				1. Mr. Laxman jadhav		2. Mr.Ashok Gutte					
3. Mr. Sachin pawar		4. Mr. Suresh Chavli									
5. Mr. Narendra Javhare		6. Mr. Patil Akshay									
Benefits											
Q		In house rejection cost saved per month Rs. Rs 50000.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Inhouse rejection incresed. ? A1 : Due to fuel tank extrusion hole wrong side. W2 : Why Due to fuel tank extrusion hole wrong side. ? A2 : Die accepted both position fitment of part. W3 : Why Die accepted both position fitment of part. ? A3 : No arresting stopper in die W4 : Why No arresting stopper in die ? A4 :		IHR defect zero , Rejection cost zero from implementation.		What To Do : PM of Die							
				How To Do : by Die maint section							
				Frequency : Monthly .							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
400.00		400.00		800.00							
Scope & Plan For Horizontal Deployment :											
Root Cause		No arresting stopper in die		Equipmnet		Target		Status			
Date : 23/07/2015				NA		23/07/2015		PENDING			
Registered By : Mr. M P Keskar											
Manager's Sign : K P Bijamwar											
----- Bajaj Auto Ltd. (Fabrication) -----											