

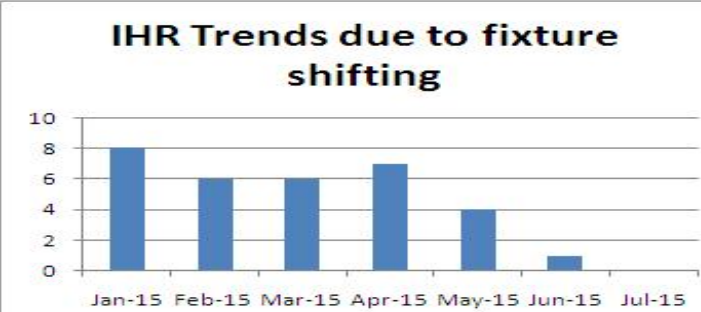

	Equipment :	FF-30	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2657
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Full Frame	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To reduce I.H.R. of welding shift,Burn,Shabby			Idea : Avoid fixture shifting during indexing								
Problem / Present Status		Counter Measure		Benchmark :		8 Occurance/ Month					
welding shift,Burn,Shabby weld due to fixture shifted during indexing		Provision of lock pin at outer side of fixture to avoid fix shifting during indexing		Target :		0					
				Start :		06/12/2014		Finished :		08/12/2014	
				Note :							
				Team Members :							
				1. Mr. Y.S. Rakhade		2. Mr. G.S. Jadhav					
				3. M. I.H. Sayyad		4.					
5.		6.									
Benefits											
Q		Eliminate IHR due to fixture shifting Rs 0.00									
C		Cost of poor Quality reduced Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 08/12/2014 ?		I.H.R. Reduced		What To Do : JH and PM							
A1 : Provision of lock pin to avoid fix shifting during indexing				How To Do : By check sheets							
W2 : Why Provision of lock pin to avoid fix shifting during indexing ?				Frequency : Daily & Weekly respectively							
A2 : welding shift,Burn,Shabby				Cost Incurred For Making Kaizen :							
W3 : Why welding shift,Burn,Shabby ?				Material Cost		Labour Cost		Total			
A3 : fixture shifted during indexing				2000.00		500.00		2500.00			
W4 : Why fixture shifted during indexing ?				Scope & Plan For Horizontal Deployment :							
A4 : No locking at outer side of fixture				Equipmnet		Target		Status			
Root Cause											
No locking at outer side of fixture											
Date : 06/12/2014											
Registered By : Mr. P P Videkar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											