HISTORY PRINCIPLE IN THE PERSON	le	ODM. Farment Lat Assista	1	1	D - (
BAJAJ	Equipment :	SPM - Forward I st Assly.				Loss Type : Defect Los							KAIZEN IDEA SHEET		
Dickingthe Mand	Department :	QA-Fabrication				N	P	Q	С	D	S	М			
promisery expans.	Cell :	CT100 frame line.		Тур	e :								M	(aizen ID : 2658	
Unit Name : 100		Operation: Forward I st assly F-40.													
Kaizen Theme: To	Kaizen Theme: To reduce inhouse defect of welding short/shift in CT100 frame. Idea: To provide SPM.														
Problem / Present Status			Counter Measure					Bench	mark :	400					
During manual full welding of forward tack & full on F-40 stage, welding shift/short defects observed so IHR increased.			Inhouse making SPM provided for forward I so welding joint of Pivot pipe & main pipe hidden		elding againt manual			Target :			0				
			The family joint of three pipe a main pipe made in joint.						Start : 29/05/2015				Finished :	05/06/2015	
								Note :	Note : Quality Kaizen - Imp				proved quality as well as productivity.		
	1 3	W 37		- Z			Team Members :								
	1 / 3			1111	V.W.			1. Mr. Salunke P.A					2. Mr. Raut S.P		
			100	360.7				3. Mr. Nikhade M.L			4. Mr. Mujawar A.I				
	A TOP OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TO THE PERSON NAMED IN							5. Mr. Khairnar R.V					6. Mr. Waghmare V.P		
								Benefits							
								Q Rework cost saved / month Rs. 8000 Rs 20000.00							
Allen			The second second				100								
Why Why Analysis :			Result:					Kaizen Sustenance :							
W1 : Why Inhouse defects increased. ?			Inhouse rejection & CC zero after kaizen implementation.						What To Do : JH of SPM						
A1 : Welding Short/Shift at Forward I st F40 stage.															
W2 : Why Welding Short/Shift at Forward I st F40 stage. ?			IHR - Welding short / shift in CT100 frame.					How To Do : by maint team.							
A2 : During full welding of pivot pipe & main pipes hidden joint.															
W3 : Why During full welding of pivot pipe & main pipes hidden joint. ?			463												
A3 : Manual round welding so difficult to access.			500 432 855 400 - 400 - 350 -					Frequency: Weekly / Monthly							
W4 : Why Manual round welding so difficult to access. ?								Cost Ir	Cost Incurred For Making Kaizen :						
A4 : No provision of SPM			150 - 2 100 - 50 -	U	0 0			N	Material	Cost		Labo	ur Cost	Total	
			Mar 15 Apr 15 May 1		15 Iul 1	L 15 Lill da	le.		36000	.00		500	00.00	41000.00	
			Monti	•				Scope	Scope & Plan For Horizontal Deployment :						
Root Cause								Equipmnet						Target Status	
No provision of SPM								Forwar	Forward I st assly. 25/08/2015				25/08/2015 PROCESS		
Data I 25/	07/2015														
	M L Nikhade														
	S G Mundada														
			ı					·							
Bajaj Auto Ltd. (Fabrication)															