<b>S</b> BAJAJ	Equipment :	ED Process.	Loss Type	: Def	ect l	t Loss							KAIZEN IDEA SHEET						
100 00 00 00 00 00 00 00 00 00 00 00 00	Department :	QA-Paint.		Result :		П	Р	Q	С	D	S	N	и						
Distinctly Ahead	Cell:	Discover.M Swing Arm.		Type :								Kaizen ID : 2659							
Unit Name: 11293	33 - Metalman Auto P	t Ltd., Aurangabad		Ope	Operation : ACED- Process.														
Kaizen Theme: TO el	iminate oozing defect	during ACED process in Disc	co.M swing arm.	: То	provide	e dra	in hole	e.											
Problem / Present Status	1		Counter Measure					Benchmark: 170											
Oozing defects found after process of swing arm assly ED coating , so IHR increased.			Drain hole provided to swing arm during process of fabrication at tier.02 end.					Target: 0											
increased.			GIG.					<b>Start</b> : 25/07/2015			•	Fini	Finished: 20/04/2015						
	170		ОК					Note : Kaizen implemented a					ed at tier.	at tier.02 in fabrication of swing arm.					
1		2						Team Members :											
	A PARTIES	-						1. Mr. Gaikawad R.					2. M	2. Mr. Arun Thorat					
	A STATE OF THE PARTY OF THE PAR							3. Mr. Gurkhe					4. Mr.Sharma A.A						
		OOZING						5. Mr. Ghule					6. M	6. Mr. Deshpande					
		ALCOHOL: NAME OF THE PARTY OF						Benefits											
								C Rework cost saved Rs. 15000/ month Rs 50000.00											
	1.15																		
Why Why Analysis :	200	11 04 0/	Result:	Ka	Kaizen Sustenance :														
W1 : Why Inhouse defects	increased. ?		Inhouse oozing defect found zero.						What To Do : JH of Die.										
A1 : due to swing arm assly	y.																		
W2: Why due to swing arn	n assly. ?							Herrita Davier ME passage											
A2 : Oozing defects in ED process			IHR - Oozing defect during ACED process.					How To Do : by ME person.											
W3 : Why Oozing defects in ED process ?																			
A3 : No drain hole			200   1/0   164   153   146   160					Frequency : Weekly / Monthly											
W4 : Why No drain hole ?								Cost Incurred For Making Kaizen :											
A4 :			- 20 - 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			,		Ma	aterial (	erial Cost Labo			abour Cos	our Cost Total					
			Der 14 Jan 15 Feb 15 Mar 15 Apr 15 May 15 Jun 15 Jul 15 Jul dale					6000.00 1			1500.00	500.00 7500.00							
			Month				Sc	Scope & Plan For Horizontal Deployment :											
Root Cause				'				Equipmnet						Target Status					
No drain hole							N/	NA 25/07/2015 (					COMPLETE						
Date: 25/07																			
Registered By : Mr. La Manager's Sign :	ade D.S																		
Bajaj Auto Ltd. (	(Fabrication)		<u> </u>																
.,,,,																			