

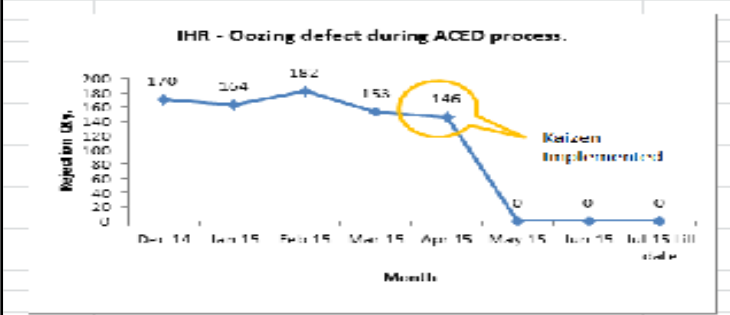
	Equipment :	ED Process.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2659
	Department :	QA-Paint.	Result :	N	P	Q	C	D	S	M	
	Cell :	Discover.M Swing Arm.	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : ACED- Process.								
Kaizen Theme: TO eliminate oozing defect during ACED process in Disco.M swing arm.			Idea : To provide drain hole.								
Problem / Present Status		Counter Measure		Benchmark :		170					
Oozing defects found after process of swing arm assly ED coating , so IHR increased.		Drain hole provided to swing arm during process of fabrication at tier.02 end.		Target :		0					
				Start :		25/07/2015		Finished :		20/04/2015	
				Note :		Kaizen implemented at tier.02 in fabrication of swing arm.					
				Team Members :							
				1. Mr. Gaikawad R.		2. Mr. Arun Thorat					
		3. Mr. Gurkhe		4. Mr.Sharma A.A							
		5. Mr. Ghule		6. Mr. Deshpande							
		Benefits									
		C		Rework cost saved Rs. 15000/ month Rs 50000.00							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Inhouse defects increased. ? A1 : due to swing arm assly. W2 : Why due to swing arm assly. ? A2 : Oozing defects in ED process W3 : Why Oozing defects in ED process ? A3 : No drain hole W4 : Why No drain hole ? A4 :		Inhouse oozing defect found zero. 		What To Do : JH of Die. How To Do : by ME person. Frequency : Weekly / Monthly							
Root Cause No drain hole				Cost Incurred For Making Kaizen :							
Date : 25/07/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. Lade D.S				6000.00		1500.00		7500.00			
Manager's Sign :				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				NA		25/07/2015		COMPLETE			
----- Bajaj Auto Ltd. (Fabrication) -----											