
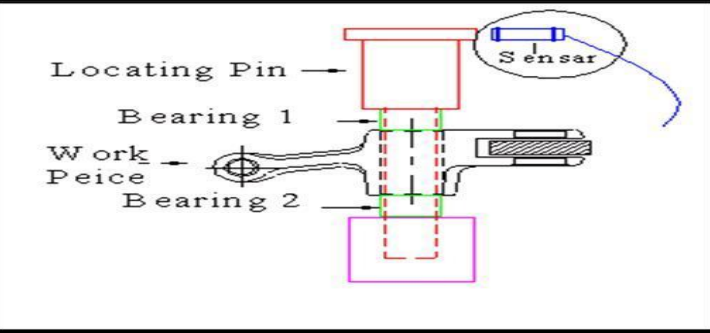
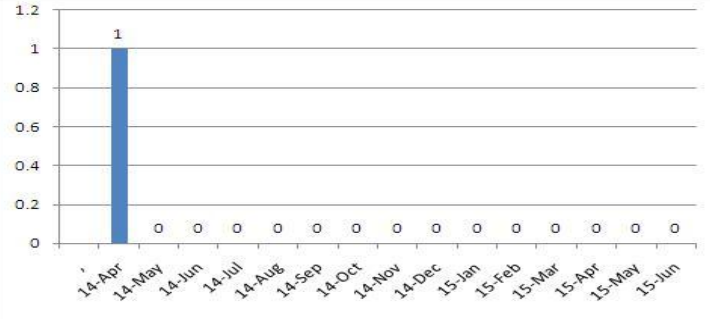
	Equipment :	Bearing press	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2660							
	Department :	QA	Result :	N	P	Q	C	D	S	M								
	Cell :	DU101190	Type :															
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Bearing press															
Kaizen Theme: To eliminate bearing missing customer complaint.			Idea : Provision made to detect presence of bearings.															
Problem / Present Status			Counter Measure				Benchmark :		1									
Bearing Missing			Provision made to detect presence of bearings.				Target :		0									
							Start :		01/04/2014		Finished :		03/04/2014					
							Note :											
							Team Members :											
Why Why Analysis : W1 : Why Bearing Missing ? A1 : Operator did not assembled bearings W2 : Why Operator did not assembled bearings ? A2 : Forgot to place bearing while assembly & starts the machine. W3 : Why Forgot to place bearing while assembly & starts the machine. ? A3 : Machine start without detect presence of bearings. W4 : Why Machine start without detect presence of bearings. ? A4 : No provision to detect presence of bearings.			Result : From Apr-14 to till date No rejection 				Kaizen Sustenance : What To Do : Daily to check if both bearing are not preset, m/c can not start. How To Do : Operator to check at the start of shift - JH check sheet. Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00
							Material Cost	Labour Cost	Total									
							0.00	0.00	0.00									
							Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Bearing press</td> <td>04/04/2014</td> <td>COMPLETE</td> </tr> </table>						Equipmnet	Target	Status	Bearing press	04/04/2014	COMPLETE
							Equipmnet	Target	Status									
Bearing press	04/04/2014	COMPLETE																
Root Cause No provision to detect presence of bearings.																		
Date : 01/05/2014																		
Registered By : Mr. S.A.Rayanade																		
Manager's Sign : Mr. P.B.Patil																		
----- Bajaj Auto Ltd. (Forging and Machining) -----																		