

	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	DU101190	Type :								
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Bearing press								
Kaizen Theme: To eliminate bearing missing customer complaint.			Idea : Provision made to detect presence of bearings.								
Problem / Present Status		Counter Measure			Benchmark :		1				
Bearing Missing		To provide Sensor to detect the presence of Bearing on Locator			Target :		0				
					Start :		01/04/2014		Finished : 03/04/2014		
					Note :						
					Team Members :						
					1. A.S.Patil			2. A.R.Patil			
					3. A.H.Nikam			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do : Daily to check if both bearing are not preset, m/c can not start.						
A1 :											
W2 :					How To Do : Operator to check at the start of shift - JH check sheet.						
A2 :					Frequency : Daily						
W3 :					Cost Incurred For Making Kaizen :						
A3 :					Material Cost		Labour Cost		Total		
W4 :					0.00		0.00		0.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 01/05/2014											
Registered By : Mr. S.A.Rayanade											
Manager's Sign : Mr. P.B.Patil											
----- Bajaj Auto Ltd. (Forging and Machining) -----											