


	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2664												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	DU101190	Type :																				
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Bearing press																				
Kaizen Theme: To eliminate the Bearing incomplete press customer complaint			Idea : Provision to made																				
Problem / Present Status		Counter Measure			Benchmark :		01																
Bearing Incomplete press.		Load cell provided due to which specific pressing load set on m/c. & if load is less than specified load then m/c will not start.			Target :		0																
					Start :		01/04/2014		Finished : 03/04/2014														
					Note :																		
					Team Members :																		
					1. S.A.Rayanade				2. A.S.Patil														
					3. A.R.Patil				4. A.H.Nikam														
					5.				6.														
					Benefits																		
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Bearing incomplete press. ? A1 : Bearing press with low force. W2 : Why Bearing press with low force. ? A2 : Machine could not control to adequate force. W3 : Why Machine could not control to adequate force. ? A3 : No provision to control force. W4 : Why No provision to control force. ? A4 :		From April-14 till date No rejection. 			What To Do : Daily Verify , m/c is not working below specific load by reducing air pressure. How To Do : Operator to check at the start of shift - JH check sheet. Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No provision to control force.																							
Date : 01/04/2015																							
Registered By : Mr. S.A.Rayanade																							
Manager's Sign : Mr. P.B.Patil																							
----- Bajaj Auto Ltd. (Forging and Machining) -----																							