
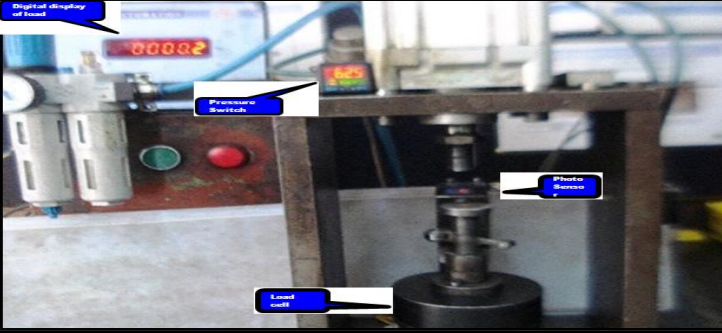
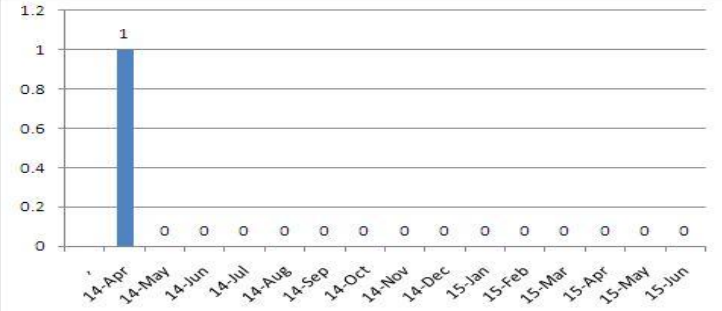
	Equipment :	Bearing press	Loss Type :	Defect loss							KAIZEN IDEA SHEET  Kaizen ID : 2665
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	DU101190	Type :								
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Bearing Press								
Kaizen Theme: To eliminate the Bearing incomplete press customer complaint			Idea : Provision to made.								
Problem / Present Status		Counter Measure			Benchmark :		1				
Bearing Incomplete press.		Load cell provided due to which specific pressing load set on m/c & If load is less than specified load then machine will not start.			Target :		0				
					Start :		01/04/2015		Finished : 03/04/2014		
					Note :						
					Team Members :						
					1. S.A.Rayanade		2. A.S.Patil				
					3. A.R.Patil		4. A.H.Nikam				
					5. J.N.Patil		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Bearing Incomplete press. ? A1 : Bearing press with low force. W2 : Why Bearing press with low force. ? A2 : Machine could not control to adequate force. W3 : Why Machine could not control to adequate force. ? A3 : No provision to control force. W4 : Why No provision to control force. ? A4 :		After April-14 there is no customer complaint for incomplete press.  			What To Do : Daily Verify , m/c is not working below specific load by reducing air pressure.  How To Do : Operator to check at the start of shift - JH check sheet.						
Root Cause No provision to control force.					Frequency : Daily						
Date : 01/04/2014					Cost Incurred For Making Kaizen :						
Registered By : Mr. S.A.Rayanade					Material Cost		Labour Cost		Total		
Manager's Sign : Mr. P.B.Patil					0.00		0.00		0.00		
----- Bajaj Auto Ltd. (Forging and Machining) -----					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
					Bearing press		04/04/2014		COMPLETE		