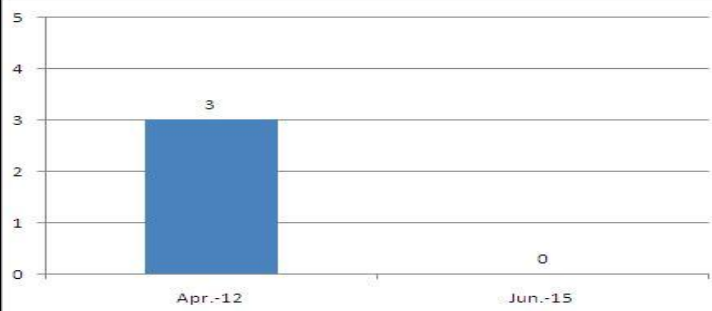
	Equipment :	Duplex grinding	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2666			
	Department :	Production	Result :	N	P	Q	C	D	S	M				
	Cell :	DU 101190	Type :											
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Face Grinding											
Kaizen Theme: Easy fitment of Rocker in Engine head.			Idea : To provide more lever edge for clamp the job.											
Problem / Present Status		Counter Measure		Benchmark :		3								
Rocker Arm not fitting in Engine head.		Wedge clamping with more lever edge.		Target :		0								
				Start :		01/05/2012		Finished :		04/05/2012				
				Note :										
				Team Members :										
				1. S.A.Rayanade		2. A.S.Patil								
				3. A.R.Patil		4. A.H.Nikam								
				5.		6.								
				Benefits										
Why Why Analysis :		Result :		Kaizen Sustenance :										
W1 : Why Rocker not fitting in engine head. ? A1 : Face squareness more than 0.05mm W2 : Why Face squareness more than 0.05mm ? A2 : Job was not properly clamping. W3 : Why Job was not properly clamping. ? A3 : Difficult to clamp the job for operator. W4 : Why Difficult to clamp the job for operator. ? A4 : Wedge clamping with less leveredge.		From May-12- No Rejection 		What To Do : Daily check for proper clamping the job with more leveredge. How To Do : Operator to check at the start of shift - Frequency : Daily										
Root Cause				Cost Incurred For Making Kaizen :										
Wedge clamping with less leveredge.				<table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>		Material Cost	Labour Cost	Total	0.00	0.00	0.00			
Material Cost	Labour Cost	Total												
0.00	0.00	0.00												
Date : 01/05/2012				Scope & Plan For Horizontal Deployment :										
Registered By : Mr. S.A.Rayanade				Equipmnet		Target		Status						
Manager's Sign : Mr. P.B.Patil														
----- Bajaj Auto Ltd. (Forging and Machining) -----														