

	Equipment :	Bearing press	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2667
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	DU 101190	Type :								
Unit Name : AUTO PARTS, Jaisinghpur			Operation : Bearing press								
Kaizen Theme: To eliminate the Bearing I.D U/S (Rocker Shaft not entre in bearing) customer complaint			Idea : Provision made to less wear of resting bush & Pin.								
Problem / Present Status		Counter Measure		Benchmark :		79					
				Target :		0					
				Start :		01/08/2013		Finished :		04/08/2013	
				Note :							
Why Why Analysis : W1 : Why Rocker shaft not enter in bearing ? A1 : Bearing not fitted properly. W2 : Why Bearing not fitted properly. ? A2 : Pressing operation incorrect. W3 : Why Pressing operation incorrect. ? A3 : Resting face of fixture bush & locating pin dia.was wear out. W4 : Why Resting face of fixture bush & locating pin dia.was wear out. ? A4 : Root Cause Resting face of fixture bush & locating pin dia.was wear out. Date : 01/08/2013 Registered By : Mr. S.A.Rayanade Manager's Sign : Mr. P.B.Patil		Result :		Team Members :							
				1. S.A.Rayanade				2. A.S.Patil			
				3. A.R.Patil				4. A.H.Nikam			
				5.				6.			
				Benefits							
				Kaizen Sustenance :							
				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
----- Bajaj Auto Ltd. (Forging and Machining) -----											