

	Equipment :	Camber Angle inspection Gauge	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2668		
	Department :	Quality Assurance	Result :		N	P	Q	C	D	S	M			
	Cell :	Machining	Type :											
Unit Name :			100209 - MARATHWADA AUTOCOMPO PVT LTD, Aurangabad			Operation :							Camber angle inspection	
Kaizen Theme:			To eliminate customer complaint			Idea :							To provide colour dot marking identification interlocked with camber angle checking instrument.	
Problem / Present Status			Counter Measure			Benchmark :		1						
Possibility of camber angle not ok component is passed to next stage.			Providing colour dotmarking system interlocked with camber angle checking instrument			Target :		Zero (Sustain)						
						Start :		12/11/2013		Finished :		29/11/2013		
						Note :								
						Team Members :								
						1. Mr. Wattamwar M.B.			2. Mr. Kale D.R.					
						3. Mr. Talele Umesh			4. Mr. Joshi P.H.					
						5. Mr. Mhaske A.K.			6. Mr. Dhaslekar N.P.					
						Benefits								
						Q		Zero customer complaint for the defect vehicle pulling Nos 0.00						
Why Why Analysis :			Result :			Kaizen Sustenance :								
W1 : Why Possibility of camber angle not ok component is passed to next stage ?			Zero customer complaint related to vehicle pulling			What To Do : JH / PM Plan								
A1 : Chance of inspection stage bypass														
W2 : Why Chance of inspection stage bypass ?						How To Do : Adherance to JH/PM plan & Daily Pokayoke audit plan								
A2 : No provision of identification of camber angle conformation														
W3 : Why No provision of identification of camber angle conformation ?						Frequency : Weekly/Monthly								
A3 :						Cost Incurred For Making Kaizen :								
W4 :						Material Cost		Labour Cost		Total				
A4 :						225000.00		75000.00		300000.00				
						Scope & Plan For Horizontal Deployment :								
						Equipmnet		Target		Status				
						Marking machine		25/04/2014		COMPLETE				
Root Cause														
No provision of identification of camber angle conformation														
Date :			03/08/2015											
Registered By :			Mr. U M Dhamadhikar											
Manager's Sign :			Mr. Adhav											
----- Bajaj Auto Ltd. (Fabrication) -----														