

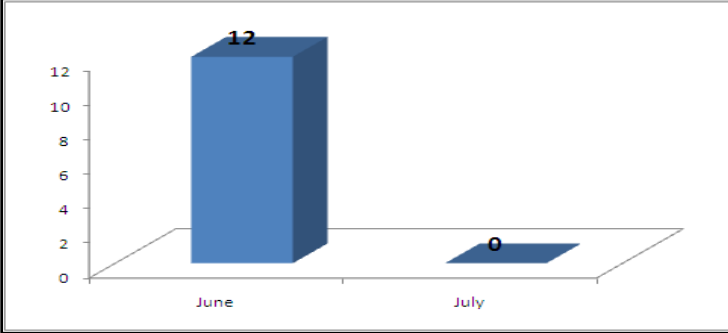
	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2669	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Assy	Type :									
Unit Name : PRECIFORGE AND GEARS(DIVNOF PATODIA, Pune)			Operation : Cup pressing									
Kaizen Theme: To eleminate engine leakage due to shaft			Idea : To eleminate engiine leakage due to output shaft									
Problem / Present Status		Counter Measure			Benchmark :		12					
Presently minor leakge not detect in our existing inspection method		New inspection mechanism established which can be detect minor leakages			Target :		0					
					Start :		04/08/2015		Finished :		04/08/2015	
					Note :							
					Team Members :							
					1. M.N.Madali		2.					
					3. S.M.Kalyani		4.					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Zero Engine leakage phenomena because of shaft since last month			What To Do : Not applicable							
A1 :					How To Do : Not applicable							
W2 :					Frequency : Not applicable							
A2 :					Cost Incurred For Making Kaizen :							
W3 :												
A3 :					Material Cost		Labour Cost		Total			
W4 :					0.00		0.00		0.00			
A4 :					Scope & Plan For Horizontal Deployment :							
Root Cause					Equipmnet		Target		Status			
Date : 04/08/2015												
Registered By : Mr. B.P. Chopdar												
Manager's Sign : Mr. S.R.Mule												
----- Bajaj Auto Ltd. (Forging and Machining) -----												