

|                                                                                  |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |
|----------------------------------------------------------------------------------|--------------|---------------------------------|---------------------|------------------------------------------|---|-------------|----------------|------------|---|------------|-------------------------------------------|
|  | Equipment :  | Robot 2 RH Rear welding fixture | Loss Type :         | Defect Loss                              |   |             |                |            |   |            | KAIZEN IDEA SHEET<br><br>Kaizen ID : 2674 |
|                                                                                  | Department : | KTM Frame Production            | Result :            | N                                        | P | Q           | C              | D          | S | M          |                                           |
|                                                                                  | Cell :       | KT04 Frame                      | Type :              |                                          |   |             |                |            |   |            |                                           |
| Unit Name : 100067 - S M AUTO ENGG. PVT LTD., Pune                               |              |                                 | Operation : welding |                                          |   |             |                |            |   |            |                                           |
| Kaizen Theme: To reduce Rework & Rejection in welding operation                  |              |                                 | Idea :              |                                          |   |             |                |            |   |            |                                           |
| Problem / Present Status                                                         |              | Counter Measure                 |                     | Benchmark :                              |   | 50%         |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Target :                                 |   | zero        |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Start :                                  |   | 07/07/2015  |                | Finished : |   | 07/07/2015 |                                           |
|                                                                                  |              |                                 |                     | Note :                                   |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Team Members :                           |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | 1. Mr. Datta                             |   |             | 2. Mr.Pawara   |            |   |            |                                           |
|                                                                                  |              |                                 |                     | 3. Mr. S.K.Gaikwad                       |   |             | 4. Mr. Shejwal |            |   |            |                                           |
|                                                                                  |              |                                 |                     | 5.                                       |   |             | 6.             |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Benefits                                 |   |             |                |            |   |            |                                           |
| Why Why Analysis :                                                               |              | Result :                        |                     | Kaizen Sustenance :                      |   |             |                |            |   |            |                                           |
| W1 :<br>A1 :<br>W2 :<br>A2 :<br>W3 :<br>A3 :<br>W4 :<br>A4 :                     |              |                                 |                     | What To Do :                             |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | How To Do :                              |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Frequency :                              |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Cost Incurred For Making Kaizen :        |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Material Cost                            |   | Labour Cost |                | Total      |   |            |                                           |
|                                                                                  |              |                                 |                     | 0.00                                     |   | 0.00        |                | 0.00       |   |            |                                           |
|                                                                                  |              |                                 |                     | Scope & Plan For Horizontal Deployment : |   |             |                |            |   |            |                                           |
|                                                                                  |              |                                 |                     | Equipmnet                                |   | Target      |                | Status     |   |            |                                           |
| Root Cause                                                                       |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |
| Date : 15/06/2015                                                                |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |
| Registered By : Mr. Mustafa                                                      |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |
| Manager's Sign : P V Bora                                                        |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |
| ----- Bajaj Auto Ltd. (Fabrication) -----                                        |              |                                 |                     |                                          |   |             |                |            |   |            |                                           |