

	Equipment :	Robot 3 & 4 Elliptical pipe to head pipe weld fixt	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2675
	Department :	KTM Frame Production	Result :	N	P	Q	C	D	S	M	
	Cell :	KT04 Frame	Type :								
Unit Name : 100067 - S M AUTO ENGG. PVT LTD., Pune			Operation : welding								
Kaizen Theme: To reduce welding burnt & undercut			Idea : Locating pin Provision to be made on relation gauge .								
Problem / Present Status		Counter Measure			Benchmark :		80%				
Steering stopper bracket found shifted.		Provided locating pin on relation gauge.			Target :		zero				
					Start :		06/04/2015		Finished : 18/04/2015		
					Note :						
					Team Members :						
					1. Mr.Ghorpade		2. Mr. Sachin Chavan				
					3. Mr. S.K.Gaikwad		4. Mr. Ram Jadhav				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		ZERO CC			What To Do : Check point added in sustenance Check sheet						
A1 :					How To Do : Daily sustenance audit						
W2 :											
A2 :											
W3 :											
A3 :											
W4 :											
A4 :											
Root Cause					Frequency : Daily						
Date : 02/04/2015											
Registered By : Mr. Mustafa											
Manager's Sign : P V Bora											
----- Bajaj Auto Ltd. (Fabrication) -----					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		