

	Equipment :	HF-20	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2677
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Half Frame Assembly	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : Welding								
Kaizen Theme: To Prevent customer compliant of driver seat bracket tilt			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		63 No.s					
				Target :		0					
				Start :		11/04/2015		Finished :		13/04/2015	
				Note :							
				Team Members :							
				1. Mr. K.G. Narwade				2. Mr. V.P. Neel			
				3. Mr. U.R. Khairnar				4.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :				What To Do :							
A1 :											
W2 :				How To Do :							
A2 :											
W3 :				Frequency :							
A3 :		Cost Incurred For Making Kaizen :									
W4 :				Material Cost		Labour Cost		Total			
A4 :				340.00		150.00		490.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Date : 10/04/2015											
Registered By : Mr. P P Videkar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											