

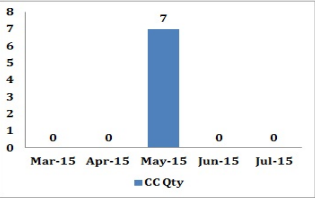
	Equipment :	Sub assembly engine box	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2679	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Sprint Line	Type :									
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding									
Kaizen Theme: To prevent customer complaints due to engine box rivet missing			Idea : Pokayoke at F100 stage sensor provide at this stage to detect a revet									
Problem / Present Status		Counter Measure			Benchmark :		7					
Rivet missing at engine mounting box & it is pass next stage		sensor provide at this F100 stage to detect a revet .			Target :		0					
					Start :		02/06/2015		Finished :		20/06/2015	
					Note :							
					Team Members :							
					1. Mr. S.K Aurade		2. Mr. D.S. Ghormare					
					3. Mr. K.M. Badgujar		4.					
5.		6.										
Benefits												
C		Rework cost saved Rs 0.00										
Q		Customer Complaint for that particular phenomenon maintained Zero Rs 0.00										
M		Moral of operator who is using that kaizen is improved Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why 20/06/2015 ? A1 : Revet missing in pulsar 135 frame W2 : Why Revet missing in pulsar 135 frame ? A2 : Operater forget to weld rivet at engine box assembly stage W3 : Why Operater forget to weld rivet at engine box assembly stage ? A3 : Manual Operation (No Mistake proofing) W4 : Why Manual Operation (No Mistake proofing) ? A4 : No mistake proofing		In house rejection & Customer Complaint for that particular phenomenon '0' 			What To Do : Add point in poka-yoke sheet How To Do : By taking audit Frequency : Daily							
Root Cause No mistake proofing					Cost Incurred For Making Kaizen :							
Date : 25/06/2015					Material Cost		Labour Cost		Total			
Registered By : Mr. A S Pawar					5000.00		0.00		5000.00			
Manager's Sign : Mr. D T RANE					Scope & Plan For Horizontal Deployment :							
		Equipmnet			Target		Status					
					15/07/2015		COMPLETE					
----- Bajaj Auto Ltd. (Fabrication) -----												