

	Equipment :	CNC BENDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2680
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M	
	Cell :	BENDING	Type :								
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation :								
Kaizen Theme: Collar bush damage during insertion.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start :		25/06/2015		Finished :		09/07/2015
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
				0							
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 25/08/2015											
Registered By : Mr. B. R. Kangre											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											