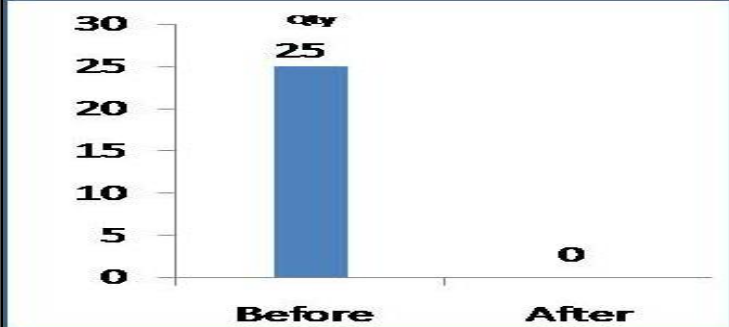


	Equipment :	TROLLEY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2683
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	POST PLATING	Type :								
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : PIPE ASSLY								
Kaizen Theme: TO PREVENT DENT,DAMAGE & SCRATCHES ON PIPE.			Idea : PVC COATING & SUPPORTING SLEEVE PROVIDED ON MATERIAL HANDALING TROLLEY.								
Problem / Present Status		Counter Measure		Benchmark :		25					
DENT, DAMAGE & SCRATCHES ON PIPE.		PVC COATING & SUPPORTING SLEEVE PROVIDED ON MATERIAL HANDALING TROLLEY.		Target :		0					
				Start :		14/07/2015		Finished :		20/07/2015	
				Note :							
				Team Members :							
				1. MR.B.R.KANGRE		2. Ms. S.J. PANDE					
				3. Mr. S.P. Shinde		4. MR. D.N.RAUT					
				5. MR. A.R. CHAVAN		6.					
				Benefits							
				Q		PREVENT OF IHR Nos 25.00					
				C		COST SAVE UP TO Rs 1731.00					
				P		PRODUCTIVITY INCRASE Nos 25.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why DENT , DAMAGE & SCRATCHES ON PIPE. ? A1 : METAL TO METAL CONTACT. W2 : Why METAL TO METAL CONTACT. ? A2 : PIPE HANGING ON METAL STAND. W3 : Why PIPE HANGING ON METAL STAND. ? A3 : PIPE HOLDING ROD & SUPPORTING SLEEVE IS OF METAL W4 : Why PIPE HOLDING ROD & SUPPORTING SLEEVE IS OF METAL ? A4 : NO PROVISION TO AVOID METAL TO METAL CONTACT.		PREVENT OF IHR 		What To Do : POINT ADDED IN PM SHEET.							
				How To Do : WEEKLY PM AUDIT							
				Frequency : WEEKLY.							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				250.00		150.00		400.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				TROLLEY		28/08/2015		PROCESS			
Root Cause NO PROVISION TO AVOID METAL TO METAL CONTACT.											
Date : 28/08/2015											
Registered By : Mr. B. R. Kangre											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											