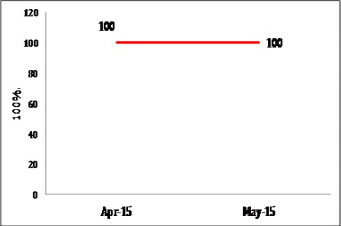
	Equipment :	HF-20	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2691									
	Department :	Quality	Result :	N	P	Q	C	D	S	M										
	Cell :	Half Frame Assembly	Type :																	
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation :																	
Kaizen Theme: To eliminate in house rejection & Rework of cable clip missing.			Idea :																	
Problem / Present Status		Counter Measure			Benchmark :															
					Target :															
					Start : 20/04/2015		Finished : 24/04/2015													
					Note :															
					Team Members :															
					1.		2.													
					3.		4.													
					5.		6.													
					Benefits															
C		Saved cost of poor quality Rs 0.00																		
Why Why Analysis :		Result :			Kaizen Sustenance :															
W1 : Cable clip missing. A1 : Cable clip shift during robotic spotting . W2 : Why Cable clip shift during robotic spotting . ? A2 : Magnetic force generate during spotting. W3 : Why Magnetic force generate during spotting. ? A3 : No holding arrangement in fixture. W4 : Why No holding arrangement in fixture. ? A4 :		Rework reduced 			What To Do : Check top plate locking .  How To Do : Thru JH  Frequency : Daily  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td></td><td></td><td>0</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>				Material Cost	Labour Cost	Total			0	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																		
		0																		
Equipmnet	Target	Status																		
Root Cause No holding arrangement in fixture.																				
Date : 20/04/2015																				
Registered By : Mr. P P Videkar																				
Manager's Sign :																				
----- Bajaj Auto Ltd. (Fabrication) -----																				