

|                                                                                  |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
|----------------------------------------------------------------------------------|--------------|------------------------|-------------|-------------|------------------------------------------|---|-----------------------|---|--------|---|-------------------------------------------|
|  | Equipment :  | PF181236 Tacking.      | Loss Type : | Defect Loss |                                          |   |                       |   |        |   | KAIZEN IDEA SHEET<br><br>Kaizen ID : 2695 |
|                                                                                  | Department : | Production             | Result :    | N           | P                                        | Q | C                     | D | S      | M |                                           |
|                                                                                  | Cell :       | Subassemblies Division | Type :      |             |                                          |   |                       |   |        |   |                                           |
| Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad         |              |                        | Operation : |             |                                          |   |                       |   |        |   |                                           |
| Kaizen Theme: To maintain the OD of L pipe using press machine .                 |              |                        | Idea :      |             |                                          |   |                       |   |        |   |                                           |
| Problem / Present Status                                                         |              | Counter Measure        |             |             | Benchmark :                              |   |                       |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Target :                                 |   |                       |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Start : 15/05/2015                       |   | Finished : 05/09/2015 |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Note :                                   |   |                       |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Team Members :                           |   |                       |   |        |   |                                           |
|                                                                                  |              |                        |             |             | 1.                                       |   | 2.                    |   |        |   |                                           |
|                                                                                  |              |                        |             |             | 3.                                       |   | 4.                    |   |        |   |                                           |
|                                                                                  |              |                        |             |             | 5.                                       |   | 6.                    |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Benefits                                 |   |                       |   |        |   |                                           |
| Why Why Analysis :                                                               |              | Result :               |             |             | Kaizen Sustenance :                      |   |                       |   |        |   |                                           |
| W1 :                                                                             |              |                        |             |             | What To Do :                             |   |                       |   |        |   |                                           |
| A1 :                                                                             |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
| W2 :                                                                             |              |                        |             |             | How To Do :                              |   |                       |   |        |   |                                           |
| A2 :                                                                             |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
| W3 :                                                                             |              |                        |             |             | Frequency :                              |   |                       |   |        |   |                                           |
| A3 :                                                                             |              |                        |             |             | Cost Incurred For Making Kaizen :        |   |                       |   |        |   |                                           |
| W4 :                                                                             |              |                        |             |             | Material Cost                            |   | Labour Cost           |   | Total  |   |                                           |
| A4 :                                                                             |              |                        |             |             |                                          |   |                       |   | 0      |   |                                           |
| Root Cause                                                                       |              |                        |             |             | Scope & Plan For Horizontal Deployment : |   |                       |   |        |   |                                           |
|                                                                                  |              |                        |             |             | Equipmnet                                |   | Target                |   | Status |   |                                           |
| Date : 14/05/2015                                                                |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
| Registered By : Mr. A S Pawar                                                    |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
| Manager's Sign :                                                                 |              |                        |             |             |                                          |   |                       |   |        |   |                                           |
| ----- Bajaj Auto Ltd. (Fabrication) -----                                        |              |                        |             |             |                                          |   |                       |   |        |   |                                           |